

***MultiPASS™ C3500***

***MultiPASS™ C5500***

# **PARTS CATALOG**

**REVISION 0**

<b>MultiPASS C3500</b>	<b>H12-1302</b>	<b>120V</b>	<b>USA</b>
<b>MultiPASS C5500</b>	<b>H12-1902</b>	<b>120V</b>	<b>USA</b>

**Canon**

**HY8-39AH-000**

**JULY 1998**

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**CANON MultiPASS C3500 / C5500 JULY 1998 PRINTED IN JAPAN (IMPRIME AU JAPON)**

#### Application

This manual has been issued by Canon Inc. for qualified person to learn technical theory, installation, maintenance, and repair of products. This manual covers all localities where the products are sold. For this reason, there may be information in this manual that does not apply to your locality.

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#### DTP Systems

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## II. ABOUT THIS MANUAL

### 1. ILLUSTRATION INDEX

For illustration index, the parts layout illustrations in this parts catalog are listed in abbreviated form in order of illustration number to identify the pages they appear on. To find an illustration of a part, see the ILLUSTRATION INDEX.

### 2. PARTS LAYOUT & PARTS LIST

#### Parts layout illustration

##### a) Parts search

Find a part from the parts layout illustration and find its key number from the parts list to identify the part number and name.

Further, screws, nuts, washers, grip rings, pins and spacers are mentioned in the parts list.

**Note:** If parts have the same or similar shape but different specifications, their key number is assigned to several part numbers and names in the parts list.

##### b) Parts replacement procedure

The parts layout illustrations are arranged according to the disassembly procedure of the product.

When a unit in the illustration can be disassemble further, a reference illustration page of the disassembly will be included.

Parts where grease is to be applied are displayed as "Lubrication". When replacing parts, or if grease has accidentally been wiped off, refer to "4". (Lubrications), and reapply the grease.

The parts require carefully work are marked "See page 5-x". So refer to the corresponded page "5". (GUIDE TO REPLACEMENT).

The letters ( A, B etc.) in the illustration indicate the connection locations of cables and screws.

#### Parts list

##### a) FIGURE & KEY No.

The FIGURE & KEY No. column corresponds to the key numbers assigned to the parts in the parts layout illustration.

It also corresponds to the part locations printed on the PC board.

##### b) PART NUMBER

The PART NUMBER column gives the part numbers corresponding to the key numbers. To order a part, indicate the part number clearly.

##### c) RANK

The service parts with N in the RANK column are order parts.

##### d) QTY

The QTY column gives the number of parts in the corresponding components layout illustration.

##### e) DESCRIPTION

The DESCRIPTION column gives the part names in English.

To order a part, indicate the part name, too.

### 3. TOOL

This is a list of tools used for servicing products.

### 4. LUBRICATIONS

Where grease is to be applied in order to allow moving parts to work smoothly, and to increase conductivity, the type and amount of grease to be used will be mentioned.

### 5. GUIDE TO REPLACEMENT

Explains the special cares and cautions for the parts replacement.

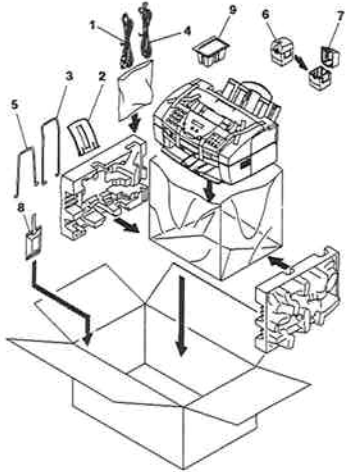
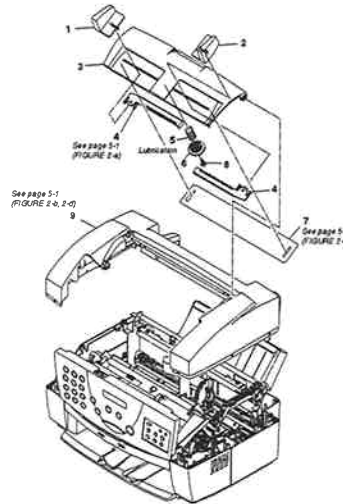
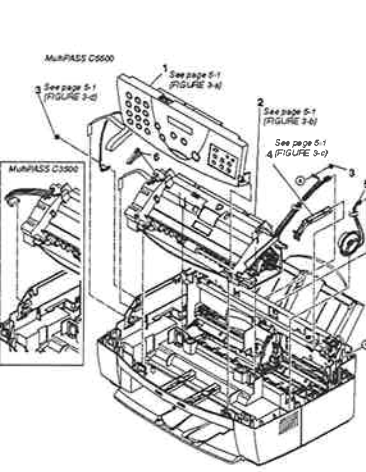
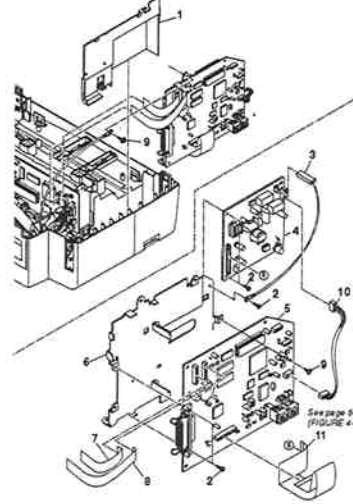
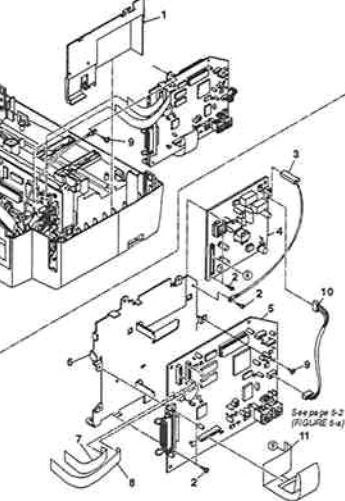
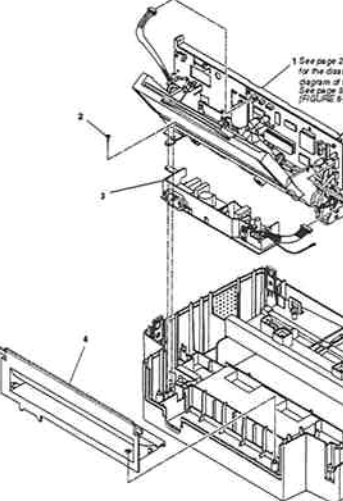
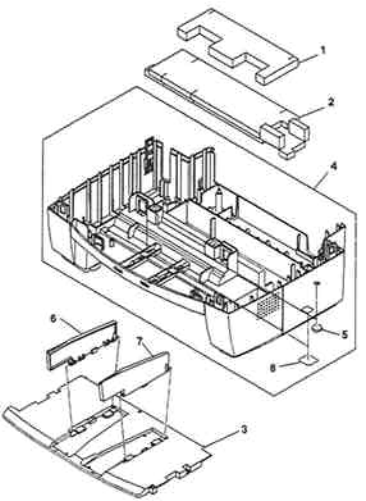
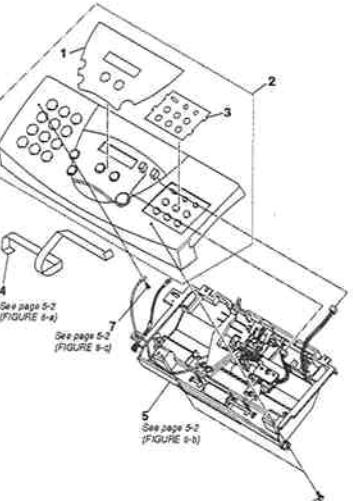
### 6. NUMERICAL INDEX

All the parts listed in this parts catalog are arranged in order of part number. You can identify part locations and names from the NUMERICAL INDEX.

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0	Original

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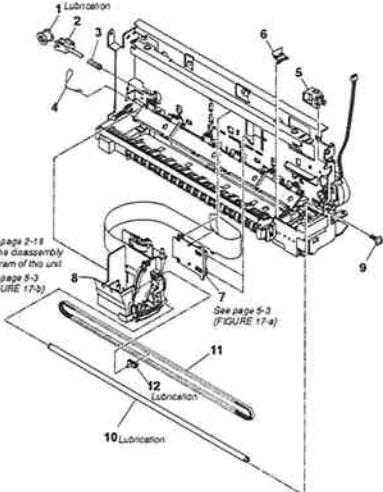
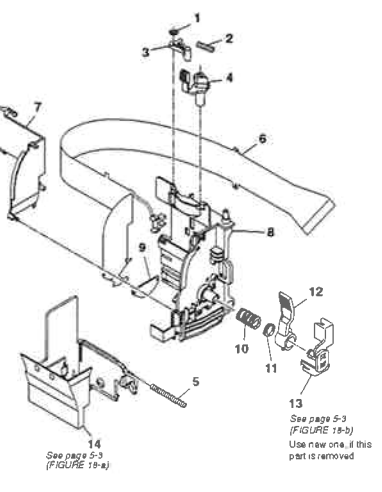
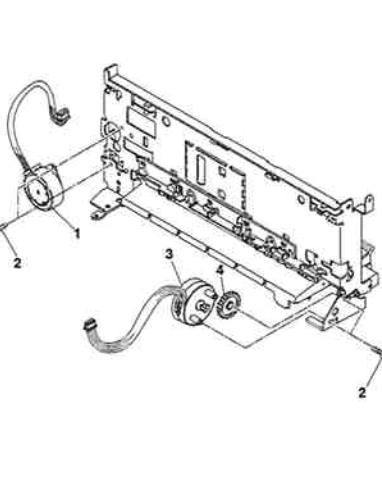
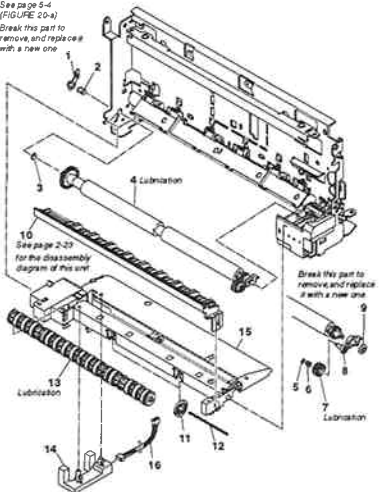
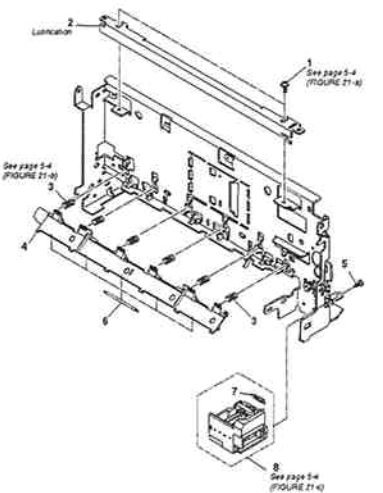
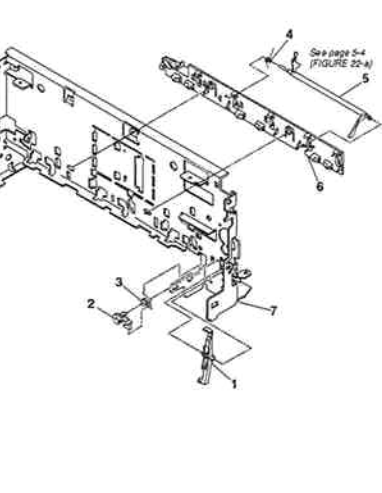

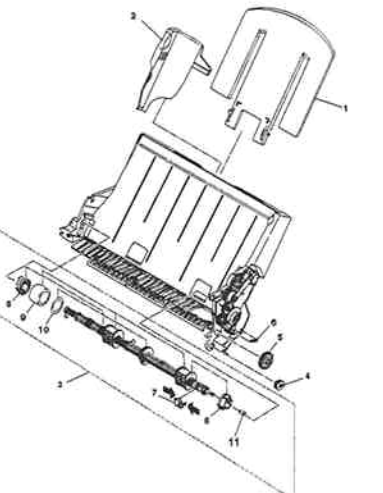
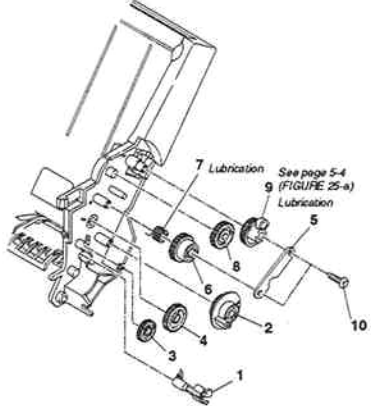
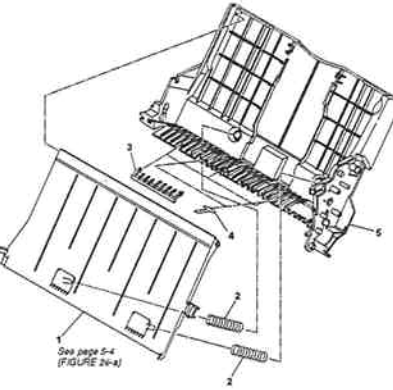
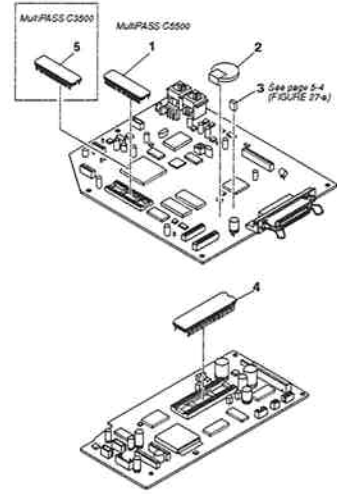
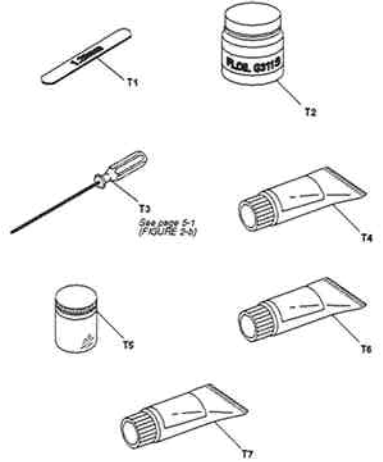
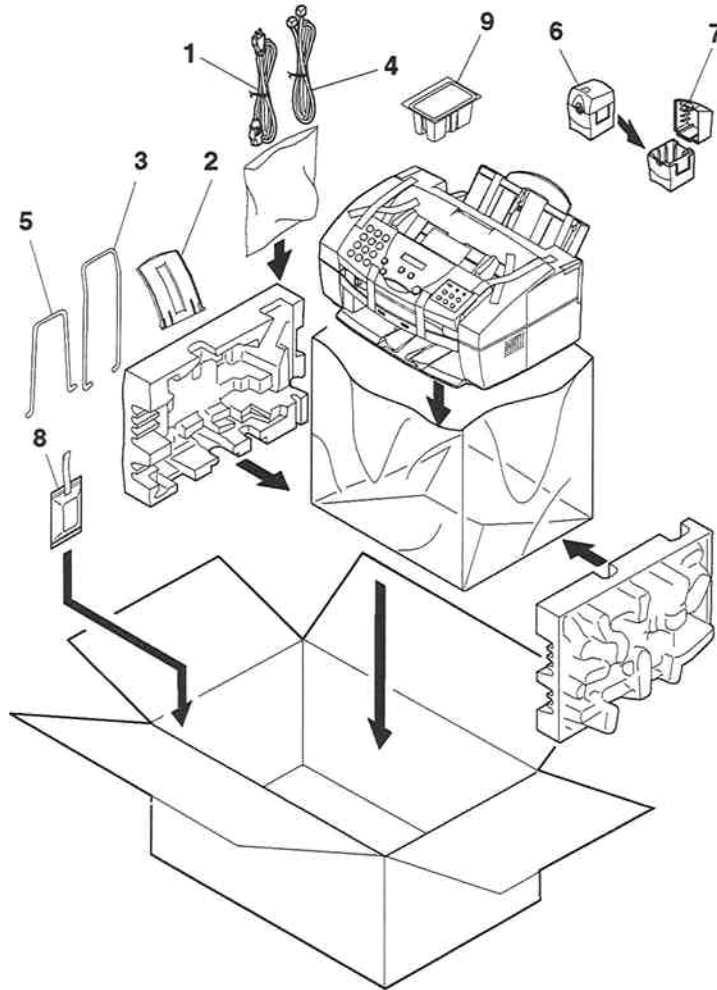
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## 2. PARTS LAYOUT & PARTS LIST

FIGURE 1 PACKAGE CONTENTS



Note: Documentation and software that are packaged locally are not mentioned here.  
As the exact contents of accessories may differ, refer to the User's Guide for details.

FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
1- 1	WT3-5021-000		1	POWER SUPPLY CORD, 120V	
2	HB1-3286-000		1	TRAY, SUPPORT DOCUMENT	
3	HB1-2723-000		1	TRAY, EXIT DOCUMENT	
4	HH2-2824-000		1	MODULAR CORD, 2P	
5	HB1-2717-000		1	TRAY, PAPER EXTENTION	
6	NPN		1	BJ CARTRIDGE CONTAINER	
7	QB1-2213-000	N	1	LID, CONTAINER	
8	NPN		1	BCI-21 BLACK BJ INK CARTRIDGE	
9	NPN		1	BC-21e COLOR BJ CARTRIDGE	



**FIGURE 3 SCANNER & OPERATION PANEL**

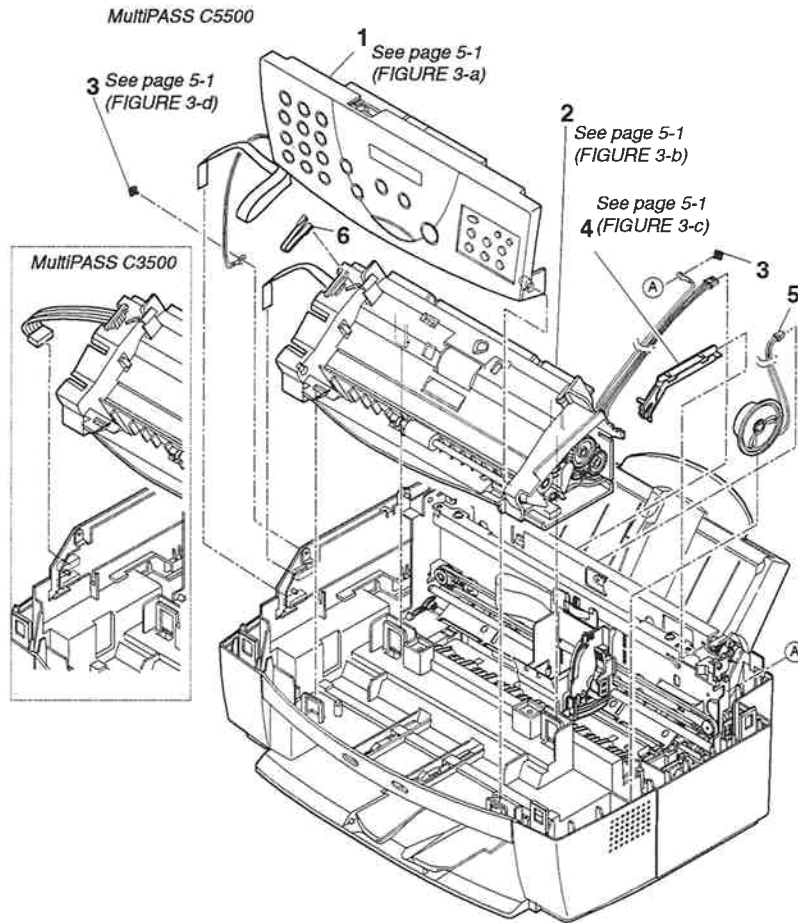


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
3 - 1	NPN		1	OPERATION PANEL & ADF UPPER	
2	NPN		1	ADF LOWER ASSY	
3	XB2-7300-607		2	SCREW, M3X6	
4	HB1-2888-000		1	GUIDE, CABLE	
5	HH7-2172-000		1	SPEAKER	
6	HB1-2867-000		1	STOPPER, OPERATION PANEL	



**FIGURE 5 MultiPASS C5500 SCNT BOARD & NCU BOARD**

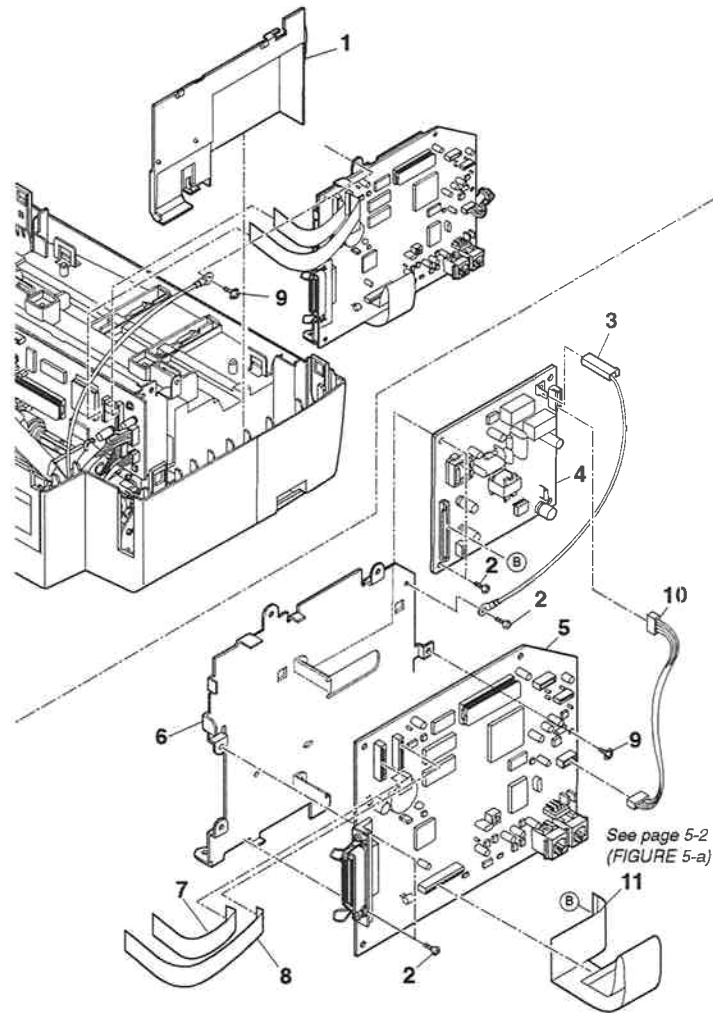


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
5 - 1	HB1-2781-000		1	COVER, NCU	
2	XB1-2300-607		5	SCREW, BH3X6(S)	
3	HH2-2522-000		1	WIRE, GROUNDING	
4	HG1-4268-040		1	NCU BOARD ASS'Y	
5	HG5-1546-000		1	SCNT BOARD ASS'Y	
6	HB1-2721-050		1	PLATE,CIRCUIT BOARD BASE	
7	HH2-2834-000		1	CABLE, FLAT, 21P	
8	HH2-2833-000		1	CABLE, FLAT, 15P	
9	XB6-7300-607		2	SCREW, TP, M3x6	
10	HH2-2730-000		1	CABLE WITH CONNECTOR, 5P	
11	HH2-2728-020		1	CABLE, FLAT	





**FIGURE 7 OPERATION PANEL & ADF, UPPER**

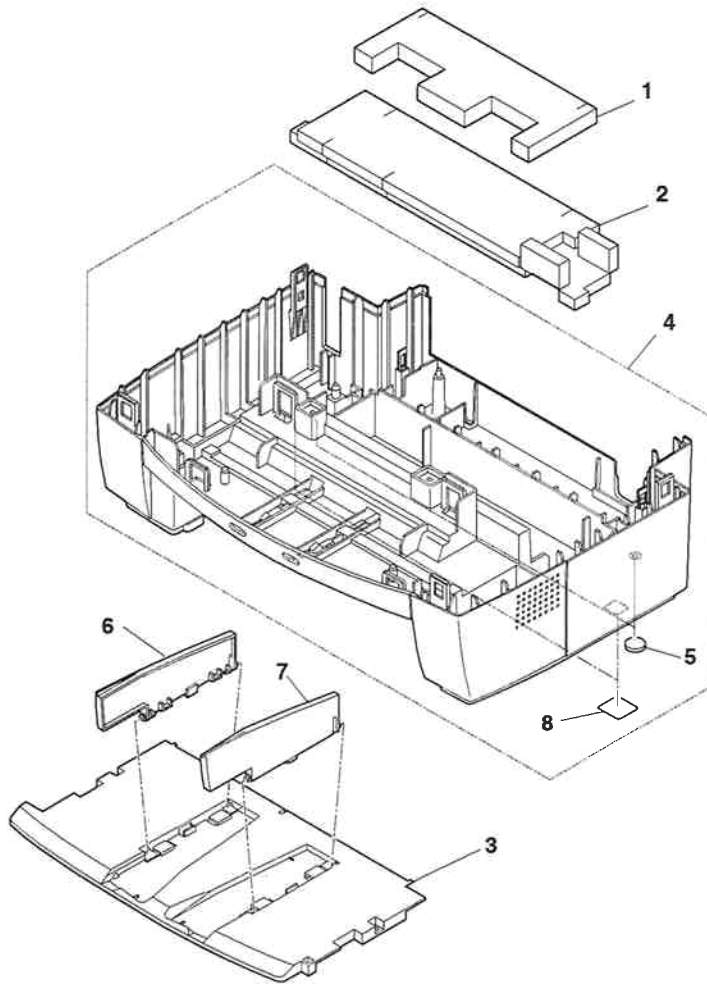


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
7 - 1	HB1-2713-000		1	ABSORBER, WASTE INK B	
2	HB1-2712-000		1	ABSORBER, WASTE INK A	
3	HB1-2714-000		1	TRAY, RECORDING PAPER	
4	HF5-0279-030	N	1	MAIN FRAME ASS'Y	
5	QB1-0507-000		1	FOOT, PRINTER	
6	HB1-2715-000		1	PLATE, PAPER SUPPORT (LEFT)	
7	HB1-2716-000		1	PLATE, PAPER SUPPORT (RIGHT)	
8	QB1-3143-000		2	SHEET, SPACER	



**FIGURE 9** MultiPASS C5500  
OPERATION PANEL ASS'Y & ADF UPPER

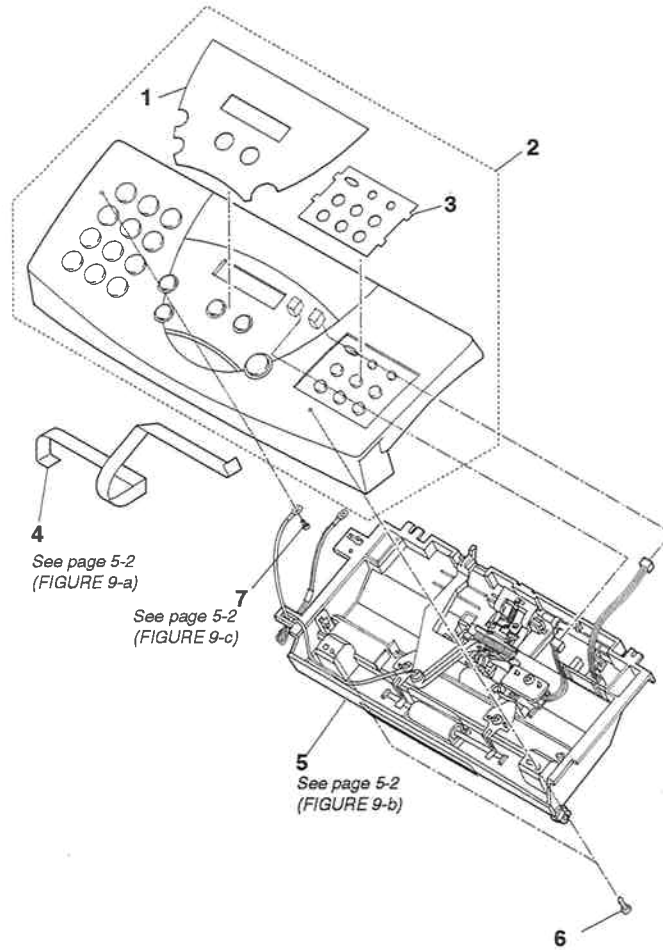


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
9 - 1	HB1-3292-000		1	SHEET, OPERATION PANEL	
2	HG5-1556-000		1	OPERATION PANEL ASS'Y	
3	HB1-2725-000		1	FACE PLATE, ONE-TOUCH DIAL	
4	HH2-2755-000		1	FLAT CABLE (SCNT-OPCNT)	
5	HG5-1238-000		1	DOCUMENT GUIDE UPPER	
6	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	
7	XB1-2300-607		1	SCREW, BH3X6(S)	

FIGURE 10 MultiPASS C3500 ADF, UPPER

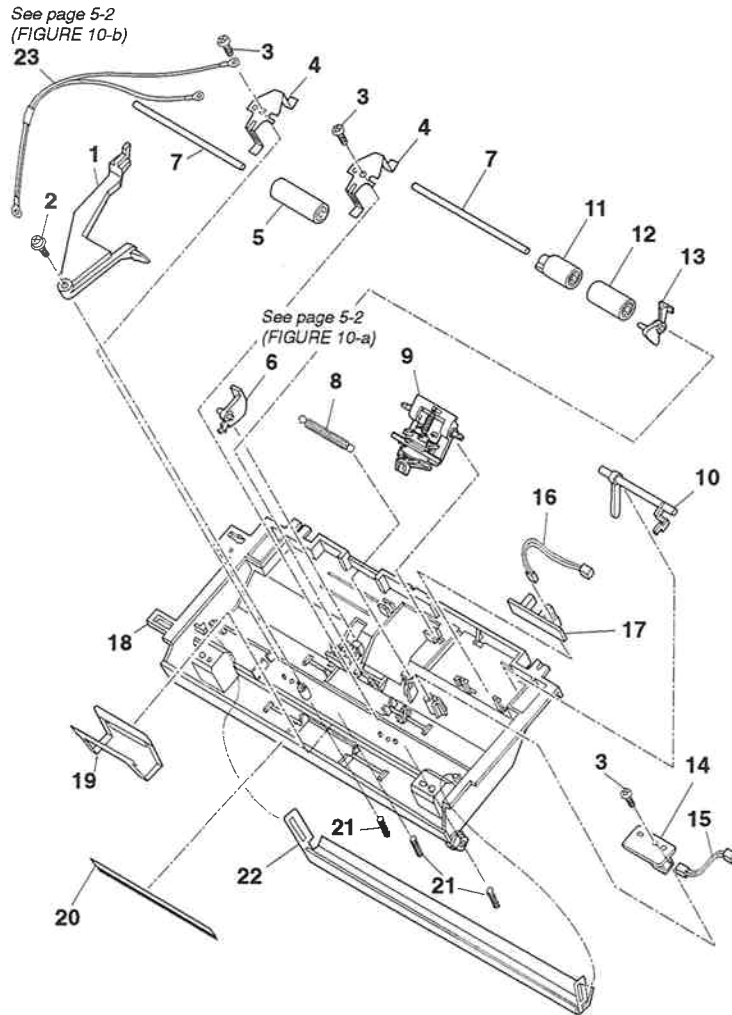


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
10- 1	HB1-2874-000		1	LEVER, SWITCHING	
2	XA9-0476-000		1	SCREW, TP M3X8	
3	XB4-7300-807		3	SCREW, TAP TIGHT, BINDING HEAD	
4	HB1-2866-000		2	PLATE, PRESSURE	
5	HS5-6042-000		1	ROLLER, DELIVERY, 2	
6	HB1-2863-000		1	STOPPER, DOCUMENT	
7	HB1-2865-000		2	SHAFT, BACK UP ROLLER	
8	HS5-2131-000		1	SPRING	
9	HG5-1239-000		1	SEPARATION GUIDE ASS'Y	
10	HB1-2862-000		1	ARM, DETECTION (DS)	
11	HB1-2864-000		1	ROLLER, BACK UP	
12	HS5-6023-030		1	ROLLER, BACK UP	
13	HB1-2861-000		1	ARM, DETECTION (DES)	
14	HG5-1245-000		1	DOCUMENT EDGE SENSOR ASS'Y	
15	HH2-2747-000		1	CABLE WITH CONNECTOR, 3P	
16	HH2-2746-000		1	CABLE WITH CONNECTOR, 3P	
17	HG5-1244-000		1	DOCUMENT SENSOR ASS'Y	
18	HB1-2860-020		1	COVER, ADF, UPPER	
19	HB1-2875-000		1	SHEET, DOCUMENT STOP	
20	HB1-1784-000		1	BRUSH, STATIC DISCHARGE	
21	HS5-2129-000		3	SPRING, WHITE SHEET	
22	HF5-0399-000		1	WHITE SHEET UNIT	
23	HH2-2810-000		1	WIRE, GROUNDING	

**FIGURE 11 MultiPASS C5500 ADF, UPPER**

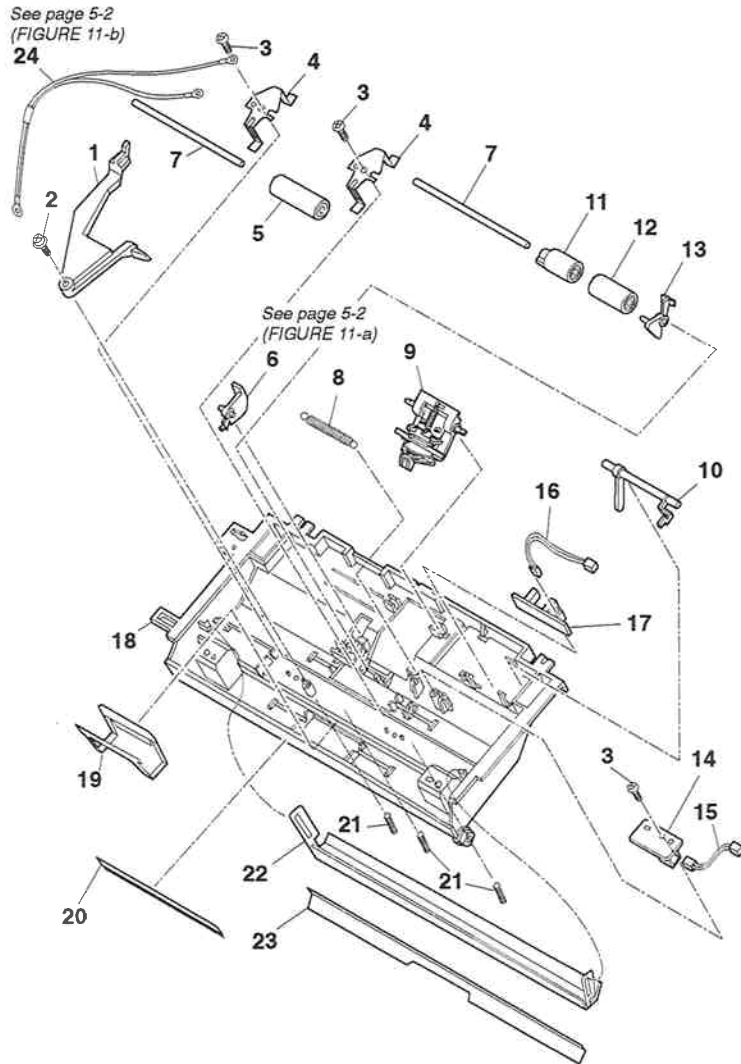


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
11- 1	HB1-2874-000		1	LEVER, SWITCHING	
2	XA9-0476-000		1	SCREW, TP M3X8	
3	XB4-7300-807		3	SCREW, TAP TIGHT, BINDING HEAD	
4	HB1-2866-000		2	PLATE, PRESSURE	
5	HS5-6042-000		1	ROLLER, DELIVERY, 2	
6	HB1-2863-000		1	STOPPER, DOCUMENT	
7	HB1-2865-000		2	SHAFT, BACK UP ROLLER	
8	HS5-2131-000		1	SPRING	
9	HG5-1239-000		1	SEPARATION GUIDE ASSY	
10	HB1-2862-000		1	ARM, DETECTION (DS)	
11	HB1-2864-000		1	ROLLER, BACK UP	
12	HS5-6023-030		1	ROLLER, BACK UP	
13	HB1-2861-000		1	ARM, DETECTION (DES)	
14	HG5-1245-000		1	DOCUMENT EDGE SENSOR ASS'Y	
15	HH2-2747-000		1	CABLE WITH CONNECTOR, 3P	
16	HH2-2746-000		1	CABLE WITH CONNECTOR, 3P	
17	HG5-1244-000		1	DOCUMENT SENSOR ASS'Y	
18	HB1-2860-020		1	COVER, ADF, UPPER	
19	HB1-2875-000		1	SHEET, DOCUMENT STOP	
20	HB1-1784-000		1	BRUSH, STATIC DISCHARGE	
21	HS5-2129-000		3	SPRING, WHITE SHEET	
22	HF5-0399-000		1	WHITE SHEET UNIT	
23	HB1-2897-000		1	SHEET, LIGHT SHIELD	
24	HH2-2810-000		1	WIRE, GROUNDING	



**FIGURE 13 ADF, LOWER (1)**

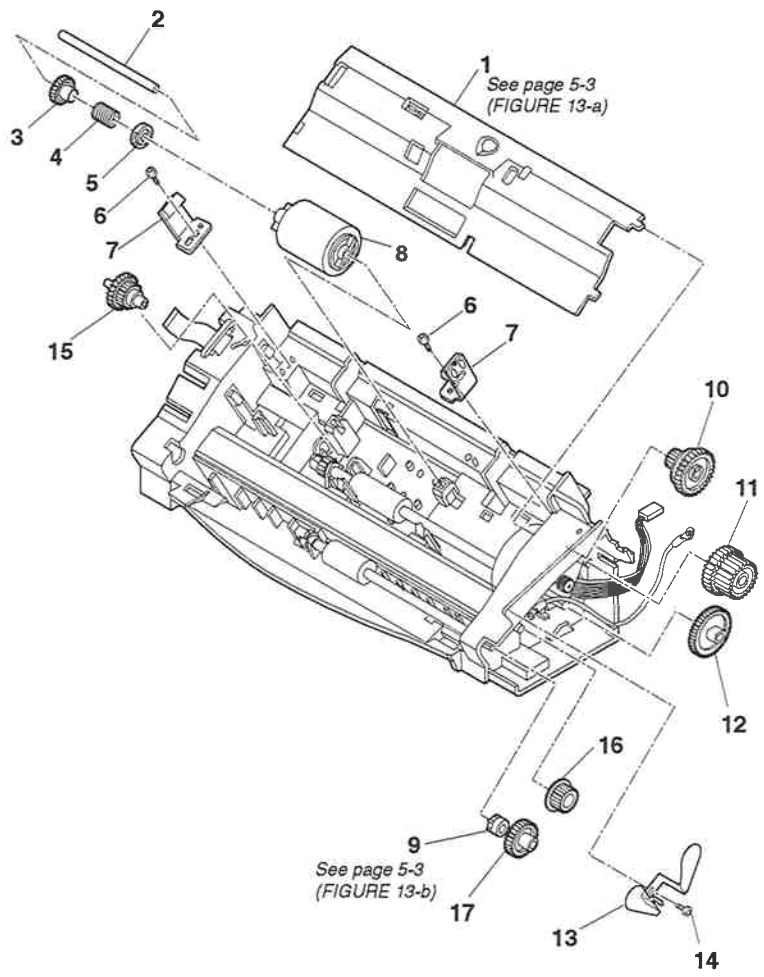


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
13- 1	HB1-2891-020		1	COVER, ADF LOWER	
2	HB1-2881-000		1	SHAFT, SEPARATION ROLLER	
3	HS5-0237-000		1	GEAR, 32T	
4	HS5-2027-000		1	SPRING, CLUCH	
5	HB1-1779-000		1	SPACER	
6	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	
7	HF5-0305-000		2	PANEL HOLDER UNIT	
8	HB1-3034-000		1	ROLLER, SEPARATION	
9	HS1-1063-000		1	BUSHING	
10	HS5-0231-000		1	GEAR, 55T/19T	
11	HS5-0230-000		1	GEAR, 44T/57T	
12	HS5-0232-000		1	GEAR, 56T	
13	HB1-2882-000		1	PLATE, GROUNDING	
14	XB1-2300-407		1	SCREW, BH3X4 (S)	
15	HS5-0236-000		1	GEAR, 36T/24T	
16	HS5-0233-000		1	GEAR, 34T	
17	HS5-0234-000		1	GEAR, 42T	



FIGURE 14 MultiPASS C3500 ADF, LOWER

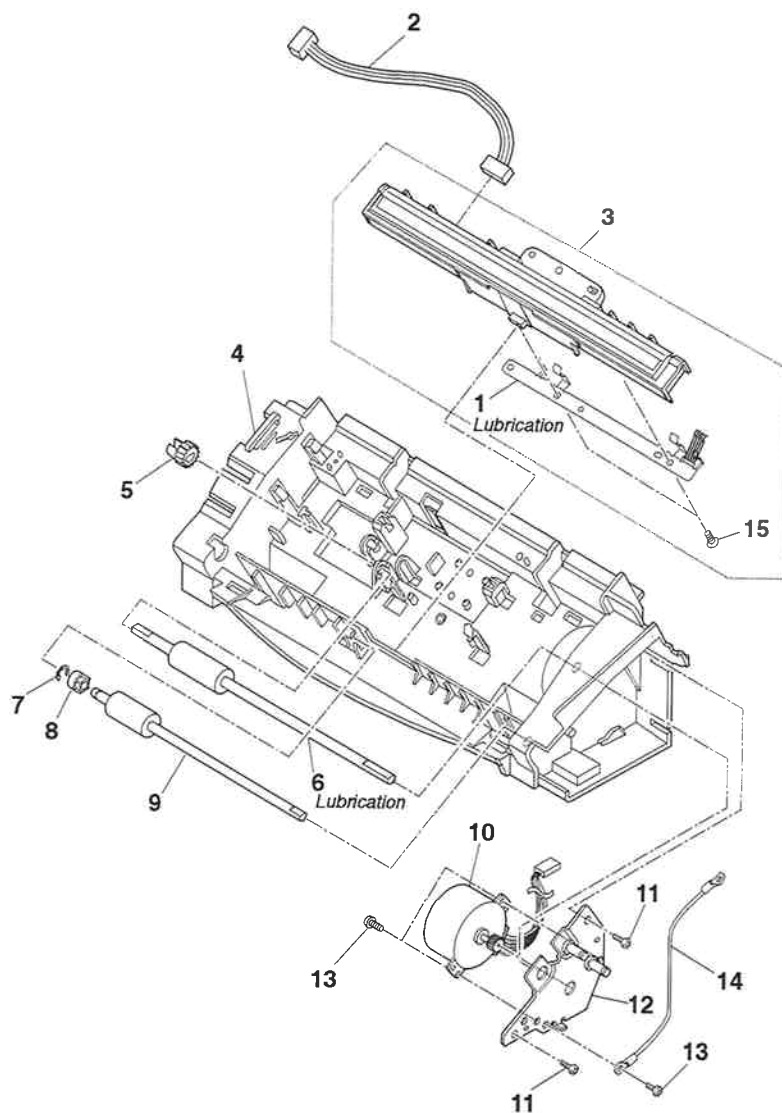


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
14 - 1	HB1-3328-000		1	PLATE, GROUNDING	
2	HH2-2831-000		1	CABLE WITH CONNECTOR, 7P	
3	HG5-1592-000		1	CONNECT SENSOR ASS'Y	
4	HB1-2890-000	N	1	FRAME, ADF, LOWER	
5	HS5-0235-000		1	GEAR, 19T	
6	HB1-2878-000		1	ROLLER, DOCUMENT FEED	
7	XD2-1100-402		1	RETAINING RING (E-TYPE)	
8	HS1-1063-000		1	BUSHING	
9	HB1-3289-000		1	ROLLER, DOCUMENT EJECT	
10	HH7-2331-000		1	MOTOR, DOCUMENT FEED	
11	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	
12	HF5-0304-000		1	PLATE, SCANNER DRIVE	
13	XB1-2300-407		3	SCREW, BH3X4 (S)	
14	HH2-2748-000		1	WIRE, GROUNDING	
15	XB4-7300-607		2	SCREW, TAP TIGHT, BINDING HEAD	

**FIGURE 15** MultiPASS C5500 ADF, LOWER

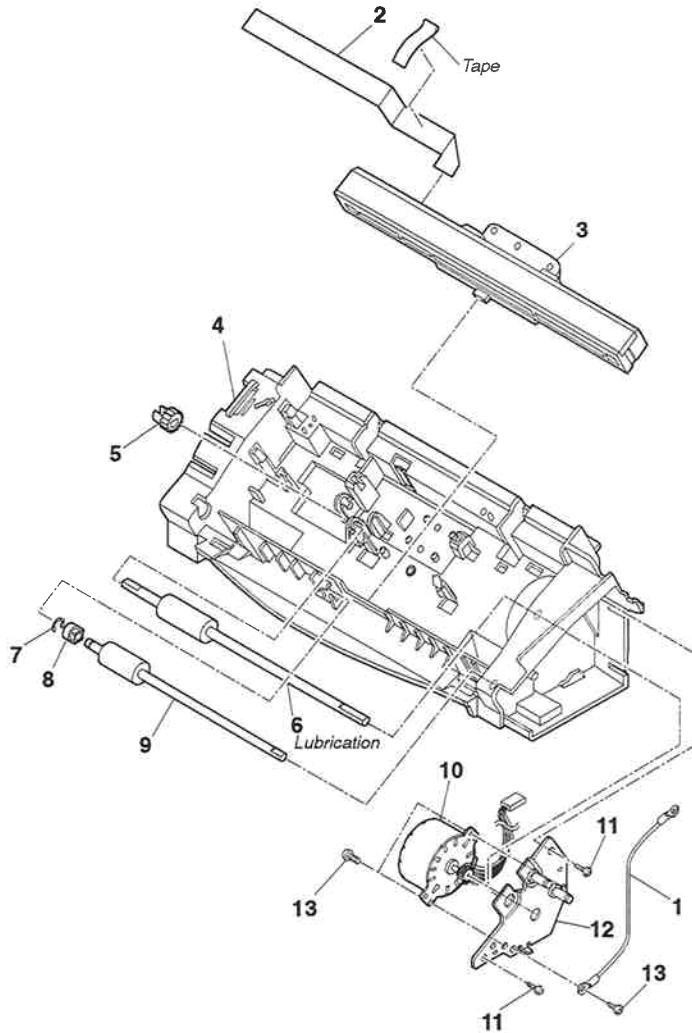


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
15- 1	HH2-2748-000		1	WIRE, GROUNDING	
2	HH2-2745-000		1	CABLE, FLAT	
3	HG5-1554-000		1	CONTACT SENSOR UNIT	
4	HB1-2890-000	N	1	FRAME, ADF, LOWER	
5	HS5-0235-000		1	GEAR, 19T	
6	HB1-2878-000		1	ROLLER, DOCUMENT FEED	
7	XD2-1100-402		1	RETAINING RING (E-TYPE)	
8	HS1-1063-000		1	BUSHING	
9	HB1-3289-000		1	ROLLER, DOCUMENT EJECT	
10	HH7-2331-000		1	MOTOR, DOCUMENT FEED	
11	XB4-7300-807		2	SCREW, TAP TIGHT, BINDING HEAD	
12	HF5-0304-000		1	PLATE, SCANNER DRIVE	
13	XB1-2300-407		3	SCREW, BH3X4 (S)	



**FIGURE 17 CARRIAGE SECTION (1)**

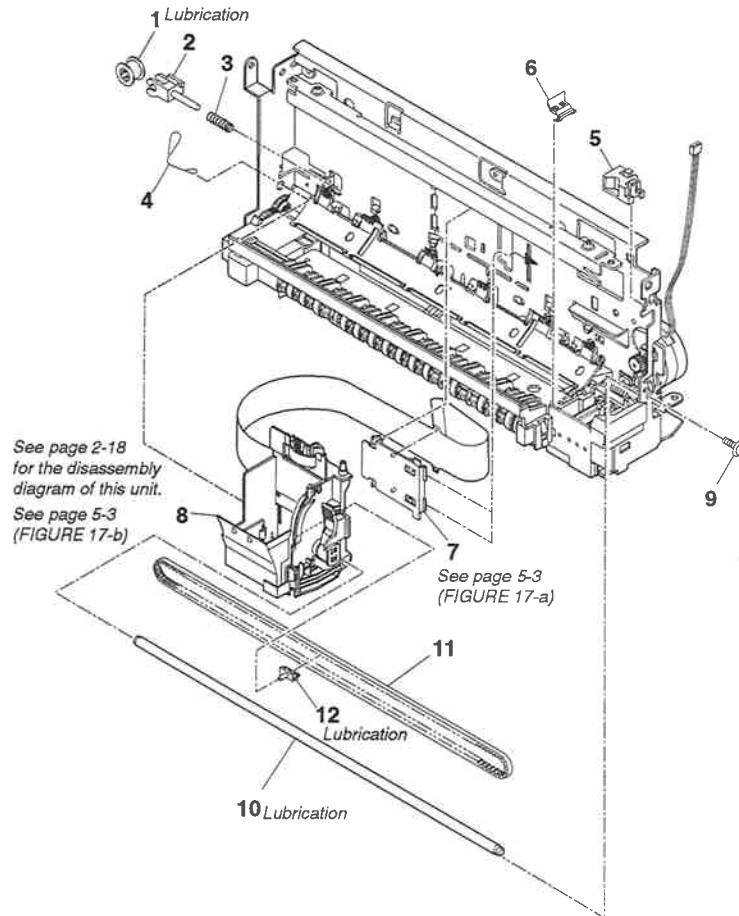


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
17- 1	QB1-0501-020		1	ROLLER, IDLER	
2	QB1-0502-000		1	BRACKET, IDLER	
3	QB1-0503-000		1	SPRING, COIL	
4	QB1-1229-000		1	CLIP, SHAFT	
5	QB1-0972-000		1	GUIDE, CORNER	
6	QB1-1045-000		1	PLATE, PAPER GUIDE	
7	QB1-0497-020		1	HOLDER, CARRIAGE RIBBON CABLE	
8	HG5-1544-000		1	CARRIAGE ASS'Y	
9	XB5-6300-605		1	SCREW, TP, PH3X6	
10	QB1-1995-000	N	1	SHAFT, CARRIAGE	
11	QB1-0991-000		1	BELT, CARRIAGE	
12	QB1-2250-020		1	HOLDER, BELT	

FIGURE 18 CARRIAGE SECTION (2)

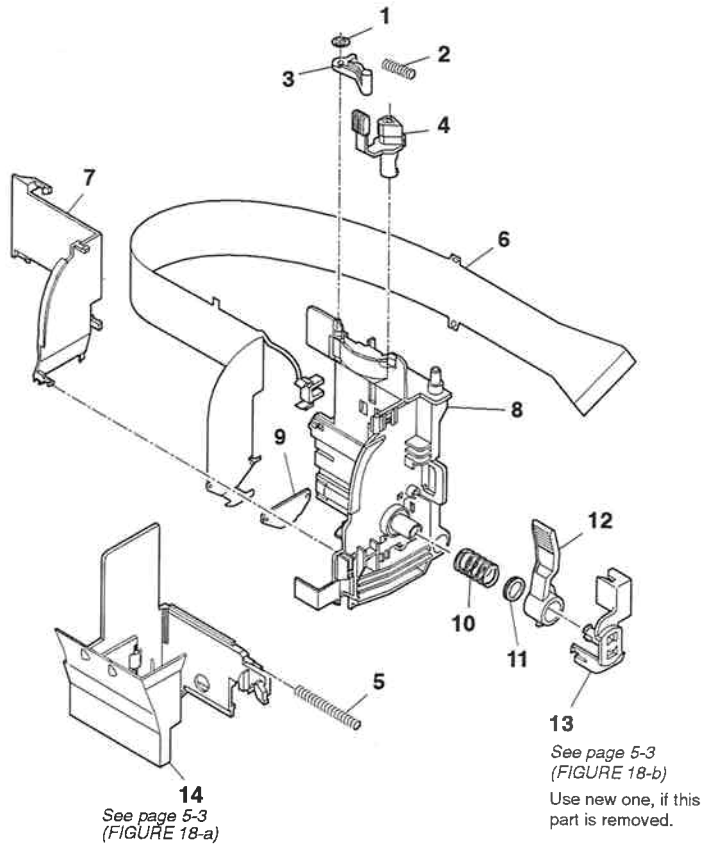


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
18 - 1	XA9-0613-000		1	NUT, SUS	
2	HSS-2070-020		1	SPRING, HOOK END COIL	
3	HB1-3282-000		1	ARM, CARRIAGE	
4	HB1-3281-000		1	LEVER, FORMS THICKNESS	
5	QB1-1282-000		1	SPRING, COIL	
6	HG5-1138-000		1	CARRIAGE RIBBON CABLE UNIT	
7	QB1-0984-000		1	GUIDE, RIBBON CABLE	
8	HB1-3280-000		1	BASE, CARRIAGE	
9	QB1-0985-000		1	PAD, CONTACT	
10	QB1-0987-020		1	SPRING, COIL	
11	QB1-1283-000		1	STOPPER	
12	HB1-3283-000		1	LEVER, LOCKING	
13	HB1-3284-000		1	COVER, LEVER	
14	HG5-1545-000		1	CARTRIDGE HOLDER UNIT	

FIGURE 19 MOTORS

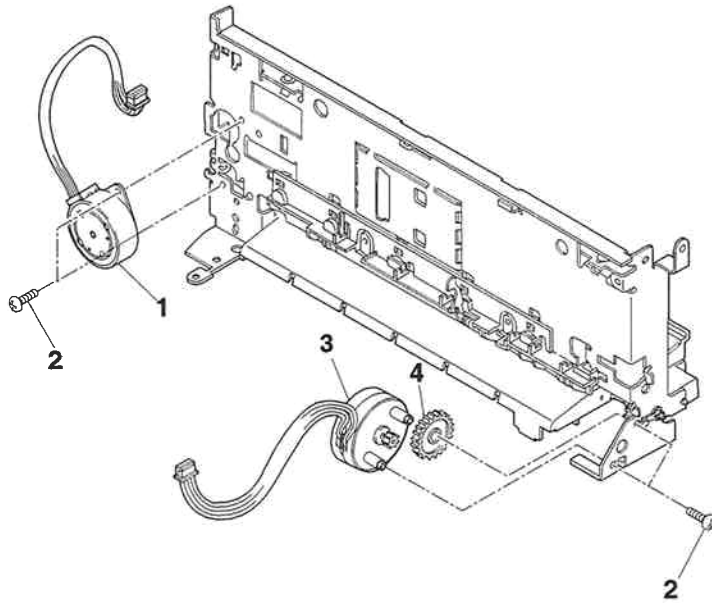


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
19 - 1	HH7-2330-000		1	MOTOR, PULSE, CARRIAGE	
2	XB1-2300-407		4	SCREW, BH3X4 (S)	
3	QH4-4222-000		1	MOTOR, PAPER FEED	
4	QB1-0500-000		1	GEAR, SLOW DOWN	

FIGURE 20 PAPER FEED SECTION (1)

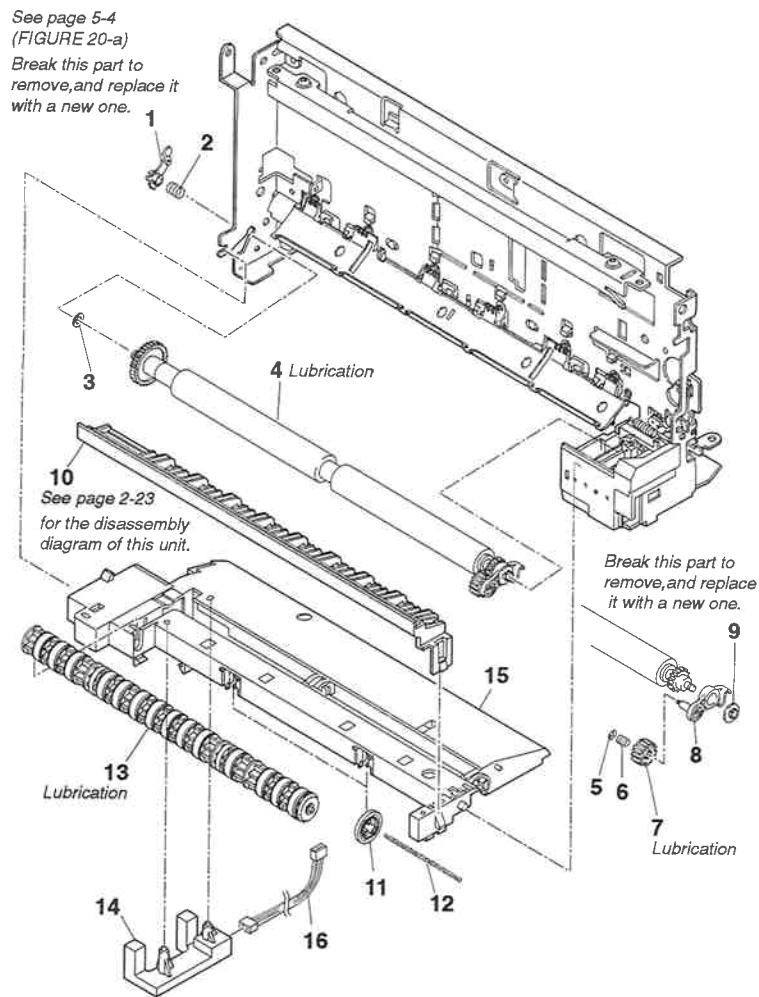


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
20 - 1	QB1-0417-000		1	BUSHING	
2	QB1-0423-000		1	SPRING, COIL	
3	QB1-0622-000		1	WASHER, PLAIN	
4	HG5-1130-000		1	PAPER FEED ROLLER ASSY	
5	XA9-0613-000		1	NUT, SUS	
6	QB1-0421-000		1	SPRING, COIL	
7	QB1-0425-000		1	GEAR, TRANSMISSION	
8	QB1-1275-000		1	ARM, TRANSMISSION	
9	QB1-0422-000		1	BUSHING	
10	HG5-1540-000		1	SPUR ASS'Y	
11	QB1-1965-000		2	ROLLER, TRANSMISSION	
12	QB1-1278-000		2	SHAFT, ROLLER	
13	HG5-1542-000		1	PAPER EJECT ROLLER UNIT	
14	HH7-2266-030		1	INK DETECTION UNIT	
15	HB1-2773-000	N	1	FRAME, PLATEN	
16	HH2-2729-020		1	CABLE WITH CONNECTOR, 4P	



**FIGURE 21 PAPER FEED SECTION (2) & PURGE UNIT**

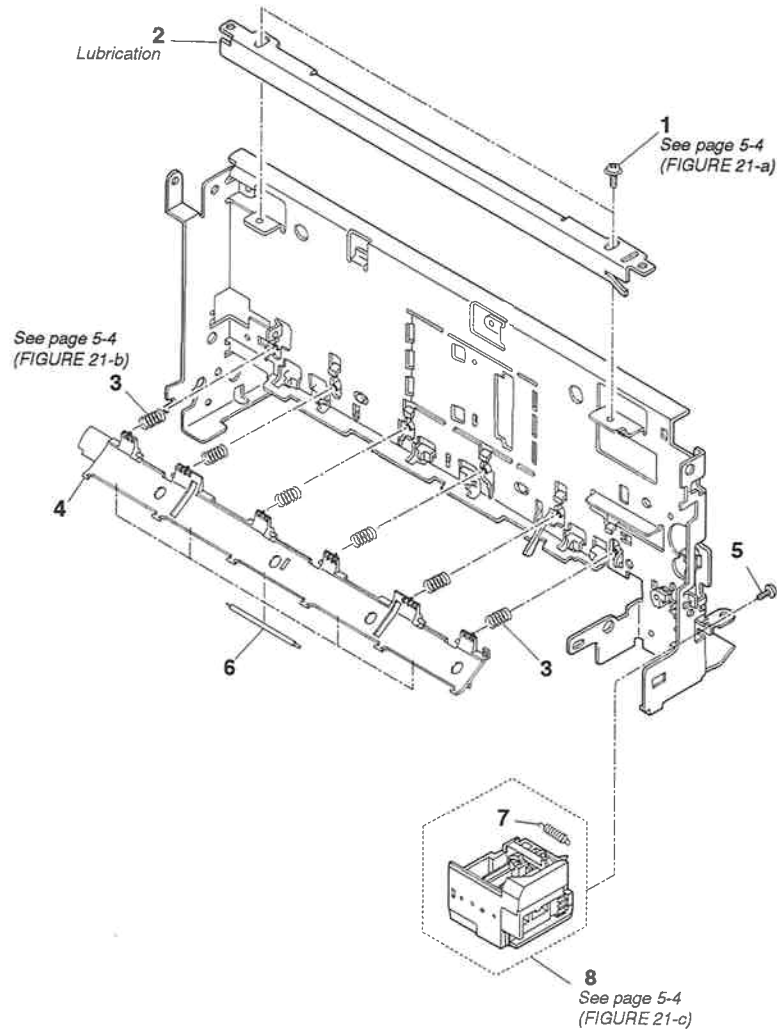


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
21- 1	XA9-0693-000		2	SCREW, BH(RED) M3X4	
2	HB1-3276-000	N	1	FRAME, CARRIAGE GUIDE	
3	QB1-0664-000		6	SPRING, COIL	
4	QB1-0409-000		1	PLATE, PRESSURE	
5	XB4-7300-609		1	SCREW, TAP, BINDING HEAD, M3X6	
6	QB1-0684-000		5	ROLLER, PRESSURE	
7	QB1-0467-000		1	SPRING, HOOK END COIL	
8	QG5-1090-050		1	PURGE UNIT	



**FIGURE 23 SPURS**

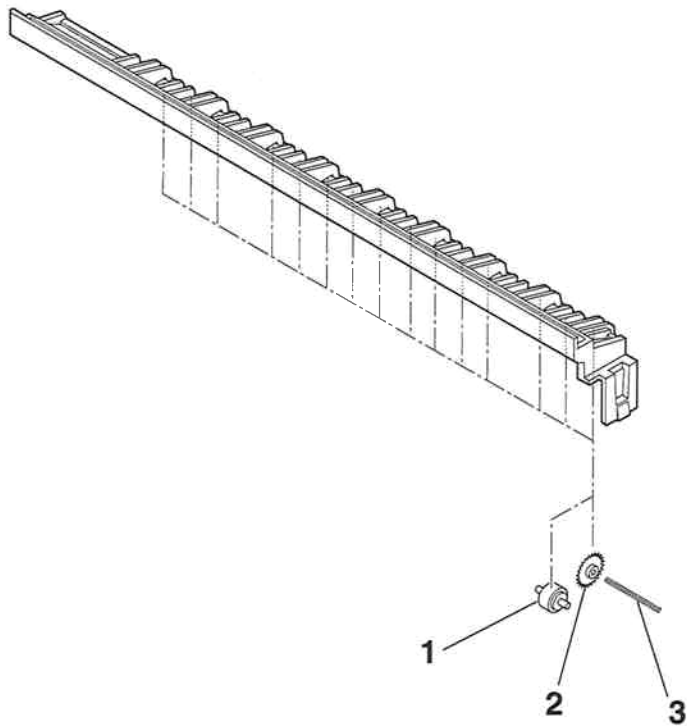


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
23 - 1	QG5-0368-000		15	CLEANER ROLLER UNIT	
2	QB1-1952-000		15	SPUR	
3	QB1-3044-000		15	SPUR SHAFT	



**FIGURE 25 AUTO SHEET FEEDER (2)**

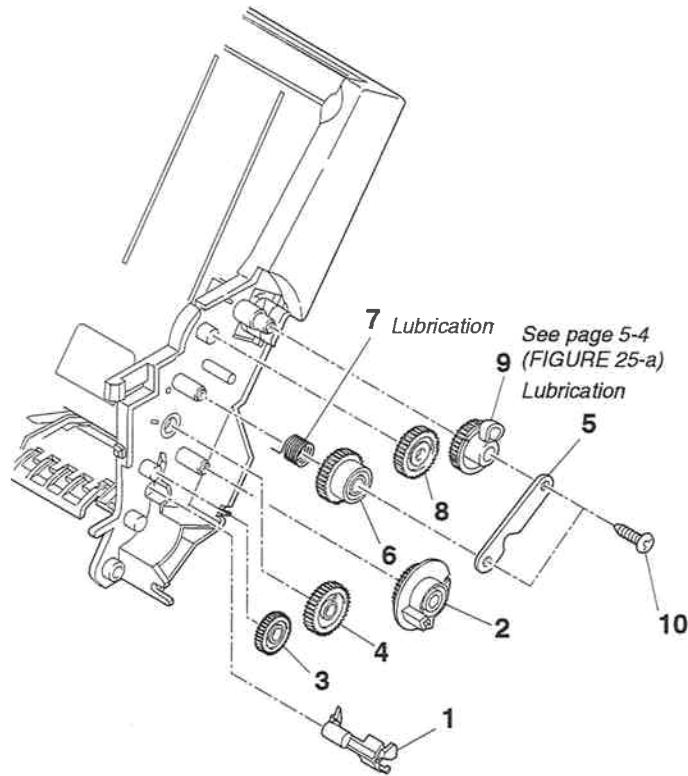


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
25 - 1	QB1-2929-000		1	SEPARATER, PAPER	
2	QB1-2192-000		1	GEAR, CONTROL	
3	QB1-0479-000		1	GEAR, TRANSMISSION	
4	QB1-2212-000		1	GEAR, PICK-UP ROLLER	
5	QB1-2195-000		1	PLATE, LEVER GUIDE	
6	QB1-0483-000		1	GEAR, ONE WAY CLUTCH	
7	QB1-0482-000		1	SPRING, ONE WAY CLUTCH	
8	QB1-0484-000		1	GEAR, TRANSMISSION	
9	QB1-2193-000		1	GEAR, CAM	
10	XB4-7300-609		2	SCREW, TAP, BINDING HEAD, M3X6	



**FIGURE 27 SCNT BOARD ASS'Y & PCNT BOARD ASS'Y**

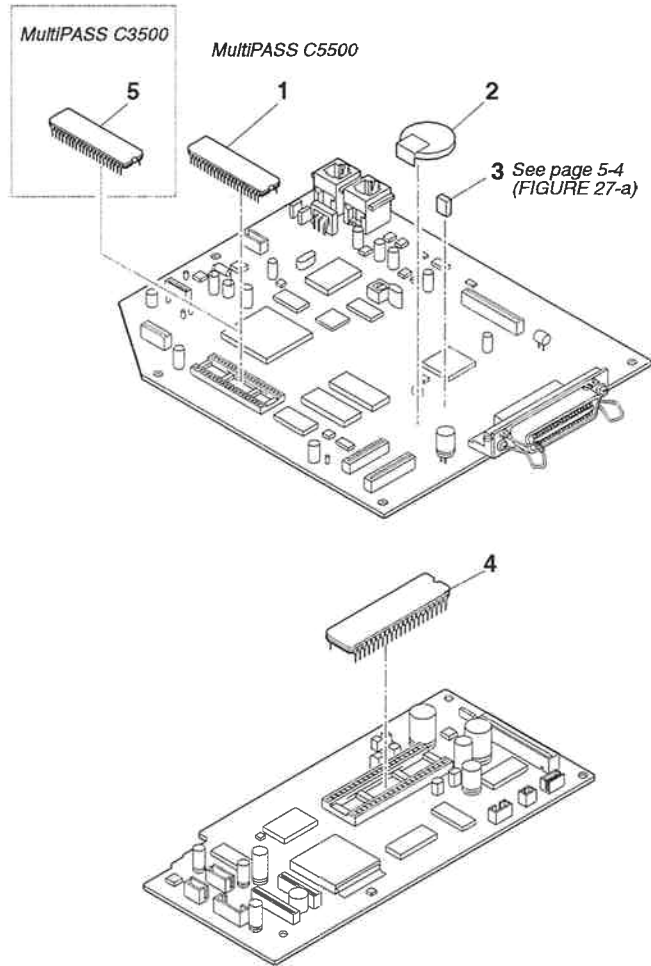


FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
27 - 1	HH4-3150-000		1	IC, TC598000AP-XXX MASK-ROM	for MultiPASS C5500
2	WK1-5047-000		1	LITHIUM BATTERY, CR2450HC22NC	
3	WS1-0172-000		1	PLUG, SHORT	
4	HH4-3153-000		1	IC, UPD23C8000XCZ-XXX MASK-ROM	
5	HH4-3158-000		1	IC,UPD23C8001EJCZ-XXX MASK-ROM	for MultiPASS C3500



### 3. TOOL

FIGURE 28 TOOLS

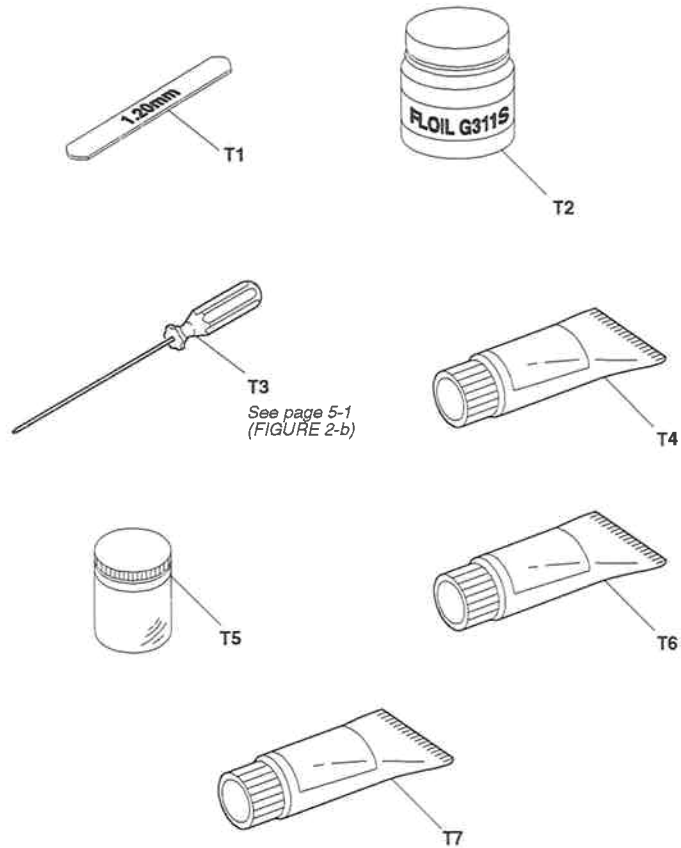


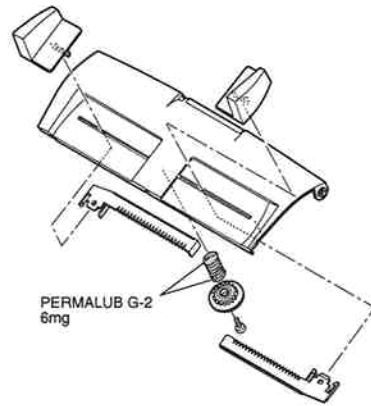
FIGURE & KEY No.	PART No.	RANK	QTY	DESCRIPTION	REMARKS
28 - T1	QY9-0016-000		1	GAUGE, GAP (1.2MM)	
T2	TKC-0953-000		1	GREASE, FLOIL G311S (20GS)	
T3	HY9-0021-000		1	SCREWDRIVER, HEX HEAD (1.27MM)	
T4	HY9-0007-000		1	LUBE, MOLYKOTE EM-50L	
T5	CK-8006-000		1	ELECTRICITY GREASE (IF-20)	
T6	CK-0551-020		1	LUBE, PERMALUB G NO.2	
T7	CK-0562-000		1	LUBE, MOLYKOTE PG-641 GREASE	

# 4. LUBRICATIONS

## 4.1 Locations

Some parts are lubricated with grease to ensure smooth operation and to increase conductivity. If lubricated parts are replaced or grease is removed, grease must be reapplied.

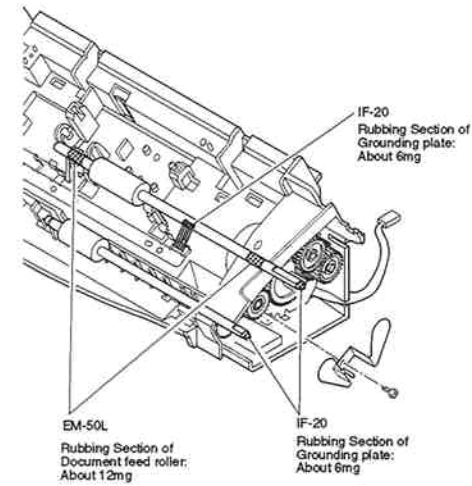
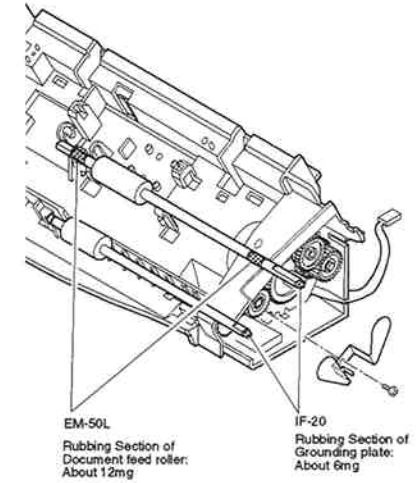
### 4.1.1 PRINTER COVER ASS'Y



See Fig.2 for the assembly

### 4.1.2 ADF, LOWER SECTION

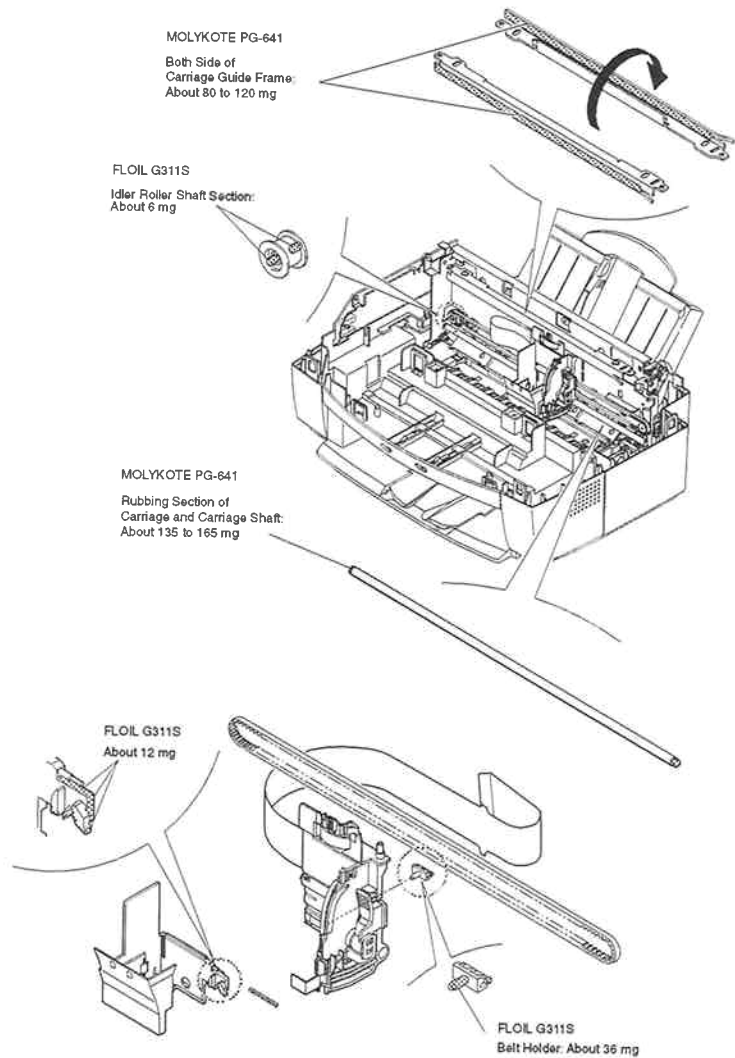
#### MultiPASS C5500



#### MultiPASS C3500

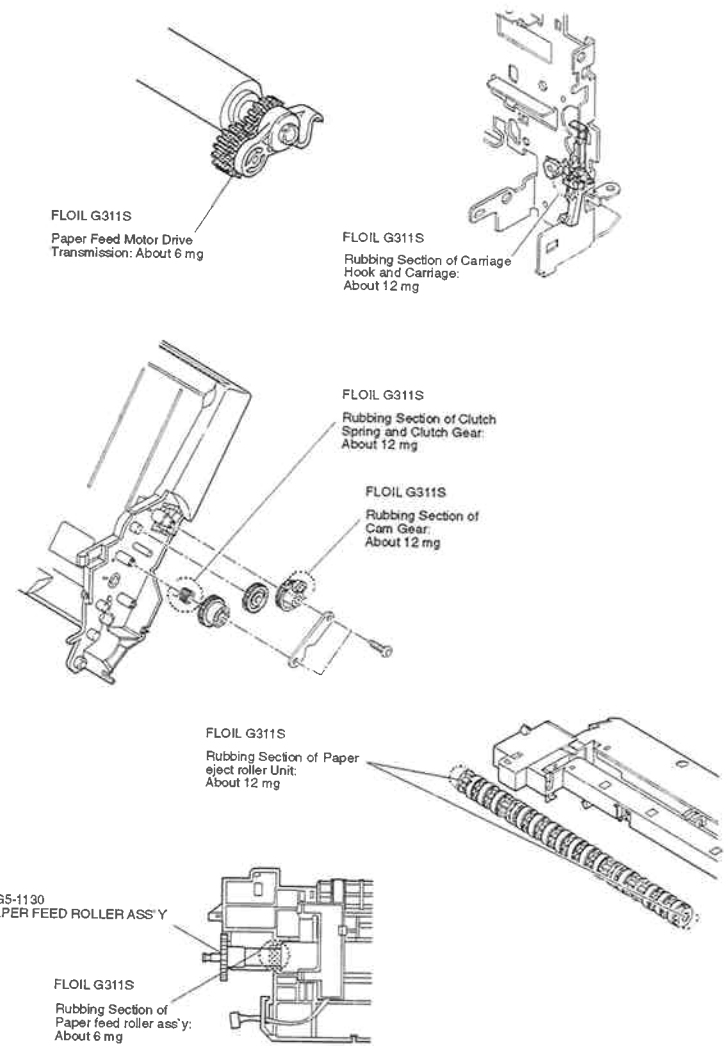
See Fig.14 and Fig 15 for the assembly

4.1.3 PRINT ASS'Y (1)



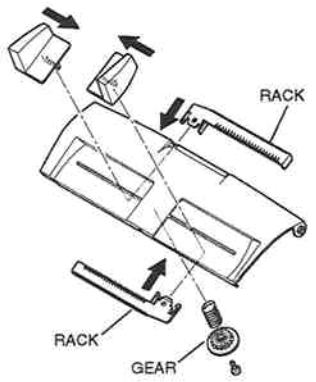
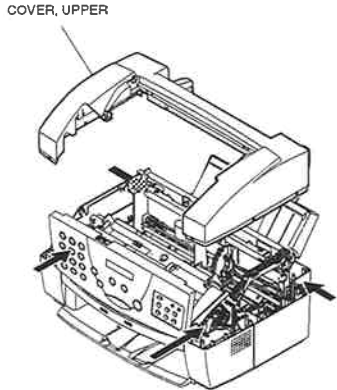
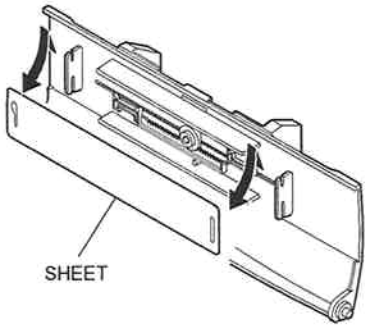
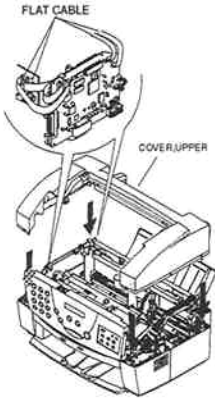
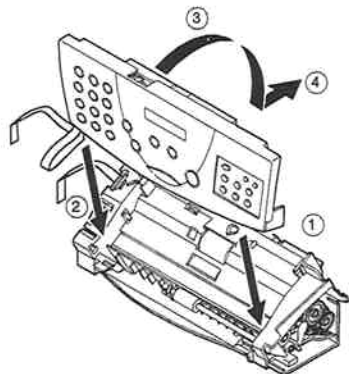
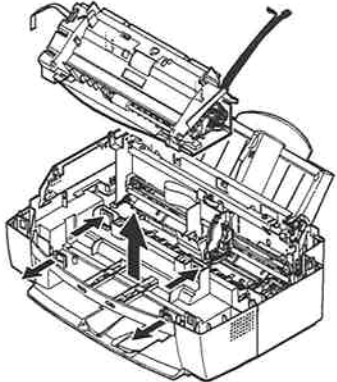
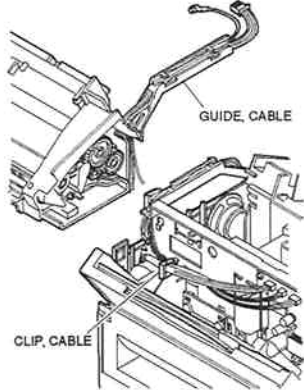
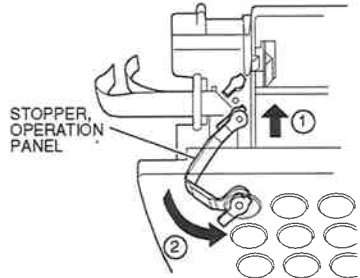
See Fig.17 & Fig.21 for the assembly

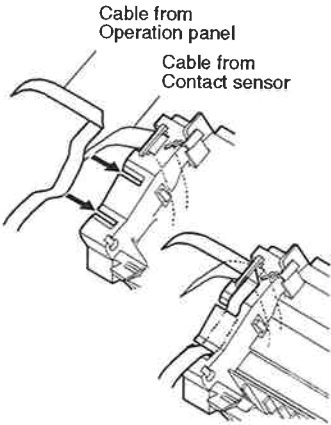
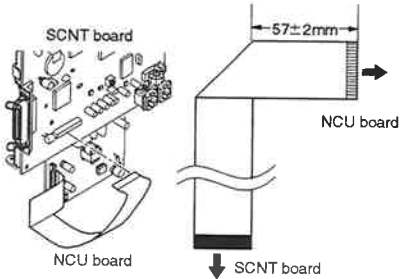
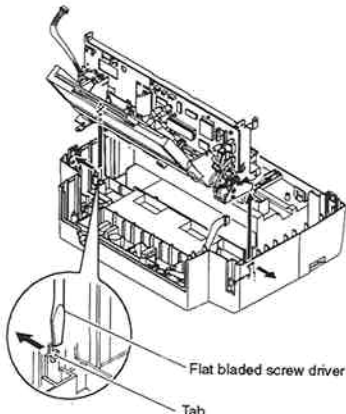
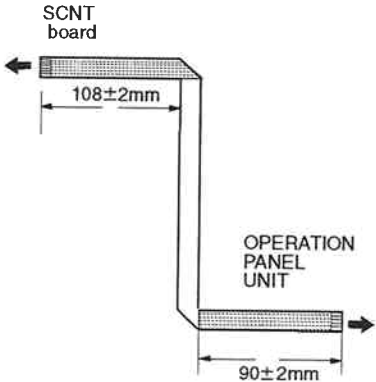
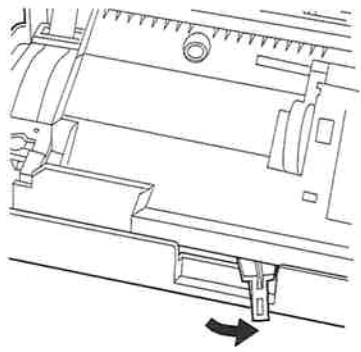
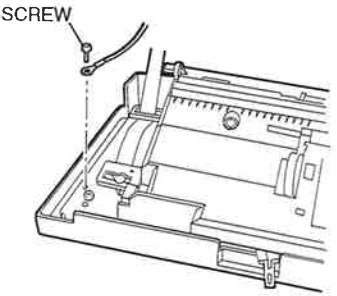
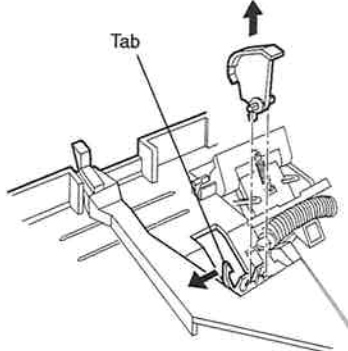
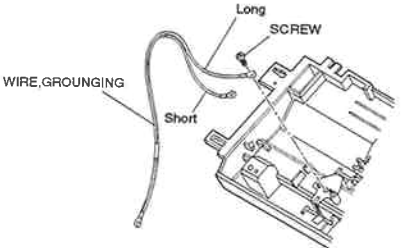
4.1.4 PRINT ASS'Y (2) & AUTO SHEET FEEDER ASS'Y

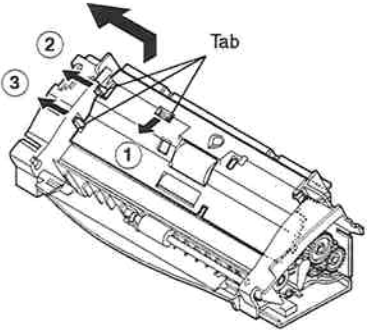
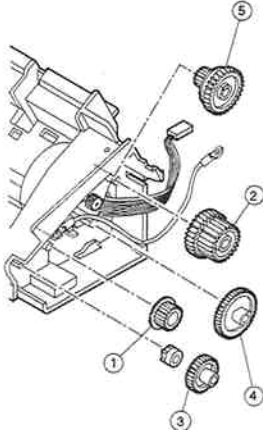
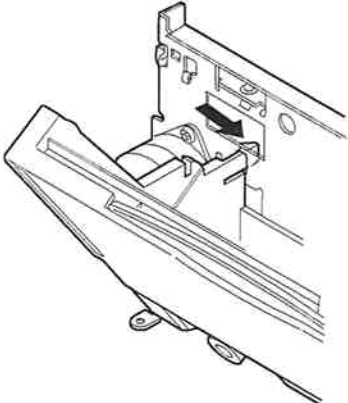
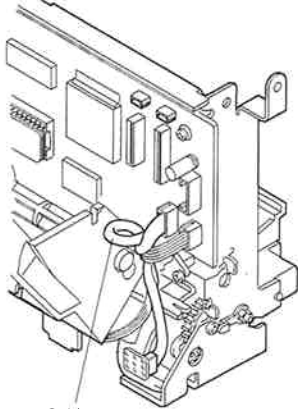
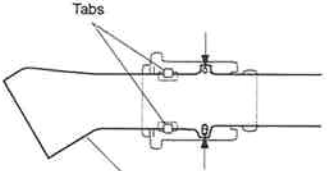
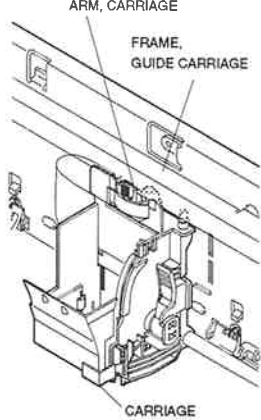
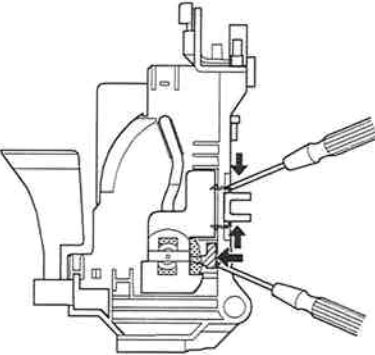
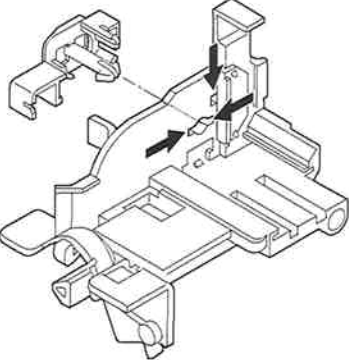


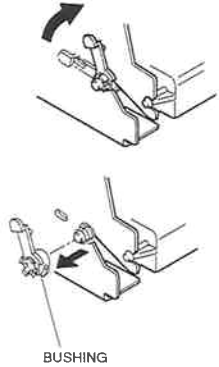
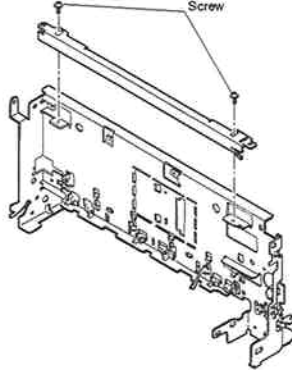
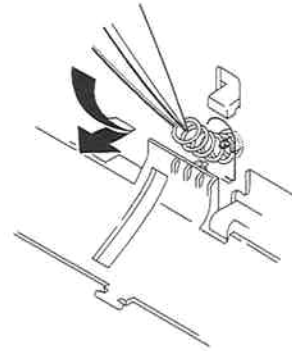
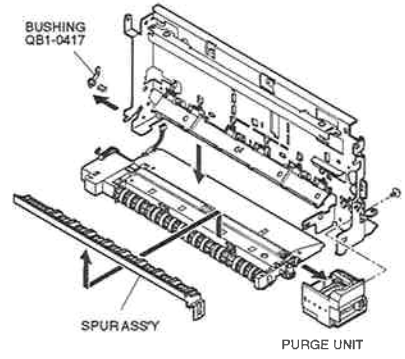
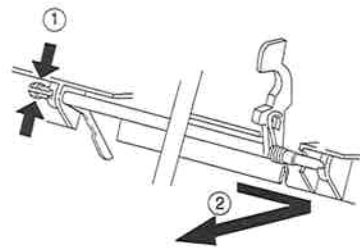
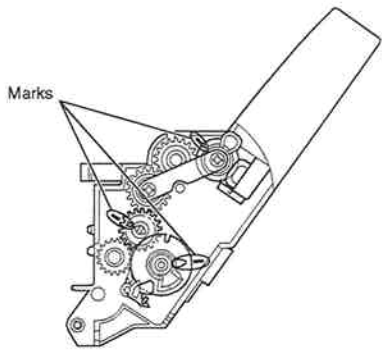
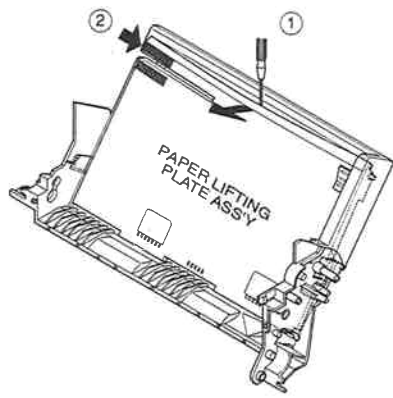
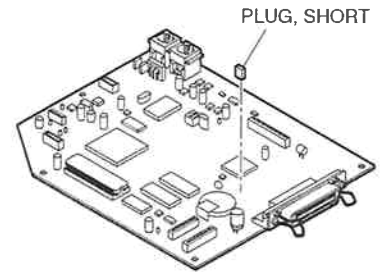
See Fig.20 & Fig.25 for the assembly

# 5. GUIDE TO REPLACEMENT

FIGURE 2-a	See Page 2-2	FIGURE 2-b	See Page 2-2	FIGURE 2-c	See Page 2-2	FIGURE 2-d	See Page 2-2
 <p>When attaching the rack, attach the gears with the sliders at their narrowest width.</p>		 <p>When removing the COVER, UPPER, use tool HY9-0021 to prise loose the four tabs mentioned above. Be careful not to damage the surface around the whole.</p>		 <p>To remove the sheet, slide it upward and free the upper end first.</p>		 <p>When attaching the COVER, UPPER, be sure the cables connecting the PCNT board to the SCNT board and the operation panel to the SCNT board are not pinched in the gap.</p>	
 <p>When attaching the OPERATION PANEL UNIT, attach as per the illustration below.</p>	See Page 2-3	 <p>When removing the part at Key No.2, prise loose the four tabs in the illustration.</p>	See Page 2-3	 <p>The wiring of this unit is as per the diagram.</p>	See Page 2-3	 <p>Insert the STOPPER, OPERATION PANEL aligning it with the hole's shape, then twist to secure it. To remove the STOPPER, OPERATION PANEL, reverse the procedure.</p>	See Page 2-3

<p><b>FIGURE 3-e</b></p>	<p>See Page 2-3</p>	<p><b>FIGURE 4-a, 5-a</b></p>	<p>See Page 2-4</p>	<p><b>FIGURE 6-a</b></p>	<p>See Page 2-5</p>	<p><b>FIGURE 8-a, 9-a</b></p>	<p>See Page 2-8</p>
 <p>Cable from Operation panel Cable from Contact sensor</p> <p>The wiring of this unit is as per the diagram.</p>		 <p>SCNT board NCU board NCU board SCNT board</p> <p>57±2mm</p> <p>NCU board and SCNT board connections are as per the diagram.</p>		 <p>Flat bladed screw driver Tab</p> <p>When removing the PRINTER and ASF assembly, prise loose the right and left tabs in the direction of the arrows.</p>		 <p>SCNT board 108±2mm OPERATION PANEL UNIT 90±2mm</p> <p>Bend the FLAT CABLE, as shown in the diagram.</p>	
<p><b>FIGURE 8-b, 9-b</b></p>	<p>See Page 2-8</p>	<p><b>FIGURE 8-c, 9-c</b></p>	<p>See Page 2-8</p>	<p><b>FIGURE 10-a, 11-a</b></p>	<p>See Page 2-10</p>	<p><b>FIGURE 10-b, 11-b</b></p>	<p>See Page 2-10</p>
 <p>When removing the OPERATION PANEL UNIT and UPPER GUIDE, set the LEVER, SWITCHING as shown in the figure.</p>		 <p>SCREW</p> <p>Use a screw to attach the WIRE, GROUNDING as shown in the figure.</p>		 <p>Tab</p> <p>When detaching this part, free the tab before removing. Be careful not to break the tab.</p>		 <p>Long SCREW WIRE, GROUNDING Short</p> <p>Use a screw to secure the long end of the WIRE, GROUNDING.</p>	

<p><b>FIGURE 13-a</b></p>	<p>See Page 2-13</p>	<p><b>FIGURE 13-b</b></p>	<p>See Page 2-13</p>	<p><b>FIGURE 16-a</b></p>	<p>See Page 2-16</p>	<p><b>FIGURE 16-b</b></p>	<p>See Page 2-16</p>
 <p>When removing the COVER, ADF, LOWER, free the three tabs shown in the figure, and pull from right to left.</p>	 <p>When installing the gears, follow the procedure shown in the figure.</p>	 <p>When removing the AUTO SHEET FEEDER ASS'Y release the tabs holding the printer chassis.</p>	 <p>Put the cable and twist it once or twice to take up the slack.</p>				
<p><b>FIGURE 17-a</b></p>	<p>See Page 2-17</p>	<p><b>FIGURE 17-b</b></p>	<p>See Page 2-17</p>	<p><b>FIGURE 18-a</b></p>	<p>See Page 2-18</p>	<p><b>FIGURE 18-b</b></p>	<p>See Page 2-18</p>
 <p>Check whether the carriage ribbon cable is sandwiched between the tabs in the illustration.</p>	 <p>When attaching the CARRIAGE ASS'Y, position the ARM, CARRIAGE in front of the FRAME, GUIDE CARRIAGE.</p>	 <p>To remove the holder, use a flat bladed screwdriver to raise up the slanted section in the direction of the arrows, and remove it from the carriage.</p>	 <p>Remove by pushing in the direction of the arrows.</p>				

<p><b>FIGURE 20-a</b></p>	<p>See Page 2-20</p>	<p><b>FIGURE 21-a</b></p>	<p>See Page 2-21</p>	<p><b>FIGURE 21-b</b></p>	<p>See Page 2-21</p>	<p><b>FIGURE 21-c</b></p>	<p>See Page 2-21</p>
 <p>BUSHING</p> <p>Rotate the BUSHING in the direction of the arrow, and break the tab.</p>		 <p>Screw</p> <p>If these screws are loosened, head gap adjustment will be required.</p>		 <p>When attaching the SPRING COIL, use tweezers to attach, as illustrated above.</p>		 <p>BUSHING QB1-0417</p> <p>SPUR ASSY</p> <p>PURGE UNIT</p> <p>In this product, the method for attaching the spur has been changed, so that the PURGE UNIT cannot be removed without dismantling the machine to this level. When replacing, the bushing, QB1-0417 will be broken, so have a new one ready.</p>	
<p><b>FIGURE 22-a</b></p>	<p>See Page 2-22</p>	<p><b>FIGURE 25-a</b></p>	<p>See Page 2-25</p>	<p><b>FIGURE 26-a</b></p>	<p>See Page 2-26</p>	<p><b>FIGURE 27-a</b></p>	<p>See Page 2-27</p>
 <p>When removing the ARM, PAPER SENSOR, push in the direction of the arrow ①, and move in the direction of the arrow ②.</p>		 <p>Marks</p> <p>To put gears in the correct position, the marks must be in alignment.</p>		 <p>PAPER LIFTING PLATE ASS'Y</p> <p>When removing the PAPER LIFTING PLATE ASS'Y, insert a flat bladed screwdriver into location ①, and free the boss ② from the FRAME, ASF.</p>		 <p>PLUG, SHORT</p> <p>The SCNT BOARD ASS'Y does not have a PLUG, SHORT attached.</p>	

## 6. NUMERICAL INDEX

PART NUMBER	FIGURE & KEY NO.	DESCRIPTION	PART NUMBER	FIGURE & KEY NO.	DESCRIPTION	PART NUMBER	FIGURE & KEY NO.	DESCRIPTION	PART NUMBER	FIGURE & KEY NO.	DESCRIPTION
CK-0551-020	28 - T6	LUBE, PERMALUB G NO 2	HB1-2886-000	2 - 1	GUIDE, DOCUMENT, LEFT	HH2-2522-000	5 - 3	WIRE, GROUNDING	HS5-6023-030	10 - 12	ROLLER, BACK UP
CK-0562-000	28 - T7	LUBE, MOLYKOTE PG-641 GREASE	HB1-2888-000	3 - 4	GUIDE, CABLE	HH2-2728-020	4 - 11	CABLE, FLAT		11 - 12	
CK-8006-000	28 - T5	ELECTRICITY GREASE (IF-20)	HB1-2890-000	14 - 4	FRAME, ADF, LOWER		5 - 11		HS5-6042-000	10 - 5	ROLLER, DELIVERY, 2
HB1-1598-020	24 - 11	PLATE, COVER SUPPORT		15 - 4		HH2-2729-020	20 - 16	CABLE WITH CONNECTOR, 4P		11 - 5	
HB1-1779-000	13 - 5	SPACER	HB1-2891-020	13 - 1	COVER, ADF LOWER	HH2-2730-000	4 - 10	CABLE WITH CONNECTOR, 5P	HY9-0007-000	28 - T4	LUBE, MOLYKOTE EM-60L
HB1-1784-000	10 - 20	BRUSH, STATIC DISCHARGE	HB1-2895-000	12 - 6	HOLDER, SEPARATION		5 - 10		HY9-0021-000	28 - T3	SCREWDRIVER, HEX HEAD (1.27MM)
	11 - 20		HB1-2897-000	11 - 23	SHEET, LIGHT SHIELD	HH2-2745-000	15 - 2	CABLE, FLAT	QB1-0409-000	21 - 4	PLATE, PRESSURE
HB1-2701-080	2 - 9	COVER, UPPER	HB1-2898-000	12 - 5	SHEET, SEPARATION	HH2-2746-000	10 - 16	CABLE WITH CONNECTOR, 3P	QB1-0412-000	22 - 4	SPRING, TORSION
HB1-2712-000	7 - 2	ABSORBER, WASTE INK A	HB1-2907-000	26 - 5	FRAME, ASF		11 - 16		QB1-0414-000	22 - 2	HOOK, CARRIAGE
HB1-2713-000	7 - 1	ABSORBER, WASTE INK B	HB1-3034-000	13 - 8	ROLLER, SEPARATION	HH2-2747-000	10 - 15	CABLE WITH CONNECTOR, 3P	QB1-0415-000	22 - 3	SPRING, TORSION
HB1-2714-000	7 - 3	TRAY, RECORDING PAPER	HB1-3276-000	21 - 2	FRAME, CARRIAGE GUIDE		11 - 15		QB1-0417-000	20 - 1	BUSHING
HB1-2715-000	7 - 6	PLATE, PAPER SUPPORT (LEFT)	HB1-3280-000	18 - 8	BASE, CARRIAGE	HH2-2748-000	14 - 14	WIRE, GROUNDING	QB1-0421-000	20 - 6	SPRING, COIL
HB1-2716-000	7 - 7	PLATE, PAPER SUPPORT (RIGHT)	HB1-3281-000	18 - 4	LEVER, FORMS THICKNESS		15 - 1		QB1-0422-000	20 - 9	BUSHING
HB1-2717-000	1 - 5	TRAY, PAPER EXTENTION	HB1-3282-000	18 - 3	ARM, CARRIAGE	HH2-2755-000	8 - 4	CABLE, FLAT	QB1-0423-000	20 - 2	SPRING, COIL
HB1-2721-050	4 - 6	PLATE, CIRCUIT BOARD BASE	HB1-3283-000	18 - 12	LEVER, LOCKING		9 - 4		QB1-0425-000	20 - 7	GEAR, TRANSMISSION
	5 - 6		HB1-3284-000	18 - 13	COVER, LEVER	HH2-2810-000	10 - 23	WIRE, GROUNDING	QB1-0433-000	24 - 7	PAPER, GUIDE
HB1-2722-040	6 - 4	GUIDE, PAPER, MANUAL FEED	HB1-3286-000	1 - 2	TRAY, SUPPORT DOCUMENT		11 - 24		QB1-0467-000	21 - 7	SPRING, HOOK END COIL
HB1-2723-000	1 - 3	TRAY, EXIT DOCUMENT	HB1-3287-000	2 - 7	SHEET, CARTRIDGE	HH2-2824-000	1 - 4	MODULAR CORD, 2P	QB1-0479-000	25 - 3	GEAR, TRANSMISSION
HB1-2725-000	8 - 3	FACE PLATE, ONE-TOUCH DIAL	HB1-3289-000	14 - 9	ROLLER, DOCUMENT EJECT	HH2-2831-000	14 - 2	CABLE WITH CONNECTOR, 7P	QB1-0480-000	24 - 5	GEAR, TRANSMISSION
	9 - 3			15 - 9		HH2-2833-000	4 - 8	CABLE, FLAT, 15P	QB1-0482-000	25 - 7	SPRING, ONE WAY CLUTCH
HB1-2773-000	20 - 15	FRAME, PLATEN	HB1-3292-000	9 - 1	SHEET, OPERATION PANEL		5 - 8		QB1-0483-000	25 - 6	GEAR, ONE WAY CLUTCH
HB1-2775-040	22 - 7	FRAME, PRINTER	HB1-3328-000	14 - 1	PLATE, GROUNDING	HH2-2834-000	4 - 7	CABLE, FLAT, 21P	QB1-0484-000	25 - 8	GEAR, TRANSMISSION
HB1-2781-000	4 - 1	COVER, NCU	HB1-3329-000	8 - 1	SHEET, OPERATION PANEL		5 - 7		QB1-0485-000	24 - 4	GEAR, TRANSMISSION
	5 - 1		HF5-0279-030	7 - 4	MAIN FRAME ASSY	HH3-5325-000	6 - 3	POWER SUPPLY UNIT	QB1-0497-020	17 - 7	HOLDER, CARRIAGE RIBBON CABLE
HB1-2860-020	10 - 18	COVER, ADF, UPPER	HF5-0304-000	14 - 12	PLATE, SCANNER DRIVE	HH4-3150-000	27 - 1	IC, TC598000AP-XXX MASK-ROM	QB1-0500-000	19 - 4	GEAR, SLOW DOWN
	11 - 18			15 - 12		HH4-3153-000	27 - 4	IC, UPD23C8000X0Z-XXX MASK-ROM	QB1-0501-020	17 - 1	ROLLER, IDLER
HB1-2861-000	10 - 13	ARM, DETECTION (DS)	HF5-0305-000	13 - 7	PANEL HOLDER UNIT	HH4-3158-000	27 - 5	IC, UPD23C8001EJCZ-XXX MASK-ROM	QB1-0502-000	17 - 2	BRACKET, IDLER
	11 - 13		HF5-0399-000	10 - 22	WHITE SHEET UNIT	HH7-2172-000	3 - 5	SPEAKER	QB1-0503-000	17 - 3	SPRING, COIL
HB1-2862-000	10 - 10	ARM, DETECTION (DS)		11 - 22		HH7-2266-030	20 - 14	INK DETECTION UNIT	QB1-0507-000	7 - 5	FOOT, PRINTER
	11 - 10		HG1-4268-040	4 - 4	NCU BOARD ASSY	HH7-2330-000	19 - 1	MOTOR, PULSE, CARRIAGE	QB1-0622-000	20 - 3	WASHER, PLAIN
HB1-2863-000	10 - 6	STOPPER, DOCUMENT		5 - 4		HH7-2331-000	14 - 10	MOTOR, DOCUMENT FEED	QB1-0664-000	21 - 3	SPRING, COIL
	11 - 6		HG5-1130-000	20 - 4	PAPER FEED ROLLER ASSY		15 - 10		QB1-0684-000	21 - 6	ROLLER, PRESSURE
HB1-2864-000	10 - 11	ROLLER, BACK UP	HG5-1138-000	18 - 6	CARRIAGE RIBBON CABLE UNIT	HS1-1063-000	13 - 9	BUSHING	QB1-0972-000	17 - 5	GUIDE, CORNER
	11 - 11		HG5-1239-000	10 - 9	SEPARATION GUIDE ASSY		14 - 8		QB1-0973-000	22 - 5	ARM, PAPER SENSOR
HB1-2865-000	10 - 7	SHAFT, BACK UP ROLLER		11 - 9			15 - 8		QB1-0974-000	22 - 1	ARM, SENSOR
	11 - 7		HG5-1244-000	10 - 17	DOCUMENT SENSOR ASSY	HS5-0230-000	13 - 11	GEAR, 44T/57T	QB1-0984-000	18 - 7	GUIDE, RIBBON CABLE
HB1-2866-000	10 - 4	PLATE, PRESSURE		11 - 17		HS5-0231-000	13 - 10	GEAR, 55T/19T	QB1-0985-000	18 - 9	PAD, CONTACT
	11 - 4		HG5-1245-000	10 - 14	DOCUMENT EDGE SENSOR ASSY	HS5-0232-000	13 - 12	GEAR, 56T	QB1-0987-020	18 - 10	SPRING, COIL
HB1-2867-000	3 - 6	STOPPER, OPERATION PANEL		11 - 14		HS5-0233-000	13 - 16	GEAR, 34T	QB1-0991-000	17 - 11	BELT, CARRIAGE
HB1-2871-030	12 - 3	PLATE, PRESSURE	HG5-1248-000	16 - 4	AUTO SHEET FEEDER ASSY	HS5-0234-000	13 - 17	GEAR, 42T	QB1-1045-000	17 - 6	PLATE, PAPER GUIDE
HB1-2872-000	12 - 4	PAD, SEPARATION	HG5-1539-000	16 - 3	PRINT ASSY	HS5-0235-000	14 - 5	GEAR, 19T	QB1-1229-000	17 - 4	CLIP, SHAFT
HB1-2873-030	12 - 2	HOLDER, SEPARATION GUIDE	HG5-1540-000	20 - 10	SPUR ASSY		15 - 5		QB1-1275-000	20 - 8	ARM, TRANSMISSION
HB1-2874-000	10 - 1	LEVER, SWITCHING	HG5-1542-000	20 - 13	PAPER EJECT ROLLER UNIT	HS5-0236-000	13 - 15	GEAR, 35T/24T	QB1-1278-000	20 - 12	SHAFT, ROLLER
	11 - 1		HG5-1544-000	17 - 8	CARRIAGE ASSY	HS5-0237-000	13 - 3	GEAR, 32T	QB1-1282-000	18 - 5	SPRING, COIL
HB1-2875-000	10 - 19	SHEET, DOCUMENT STOP	HG5-1545-000	18 - 14	CARTRIDGE HOLDER UNIT	HS5-0238-000	2 - 6	GEAR, Z16	QB1-1283-000	18 - 11	STOPPER
	11 - 19		HG5-1546-000	5 - 5	SCNT BOARD ASSY	HS5-2027-000	13 - 4	SPRING, CLUTCH	QB1-1950-000	26 - 4	SHEET, MEDIA STOPPER
HB1-2878-000	14 - 6	ROLLER, DOCUMENT FEED	HG5-1547-000	16 - 2	PCNT BOARD ASSY	HS5-2070-020	18 - 2	SPRING, HOOK END COIL	QB1-1952-000	23 - 2	SPUR
	15 - 6		HG5-1554-000	15 - 3	CONTACT SENSOR UNIT	HS5-2079-000	12 - 1	SPRING, SEPARATION GUIDE	QB1-1965-000	20 - 11	ROLLER, TRANSMISSION
HB1-2881-000	13 - 2	SHAFT, SEPARATION ROLLER	HG5-1556-000	9 - 2	OPERATION PANEL ASSY	HS5-2129-000	10 - 21	SPRING, WHITE SHEET	QB1-1995-000	17 - 10	SHAFT, CARRIAGE
HB1-2882-000	13 - 13	PLATE, GROUNDING	HG5-1588-000	4 - 5	SCNT BOARD ASSY		11 - 21		QB1-2192-000	25 - 2	GEAR, CONTROL
HB1-2883-000	2 - 4	SLIDER, RACK	HG5-1592-000	14 - 3	CONNECT SENSOR ASSY	HS5-2130-000	2 - 5	SPRING, SLIDER	QB1-2193-000	25 - 9	GEAR, CAM
HB1-2884-000	2 - 3	COVER, PRINTER	HG5-1594-000	8 - 2	OPERATION PANEL ASSY	HS5-2131-000	10 - 8	SPRING	QB1-2194-000	24 - 6	COIL, SPRING HOOK END
HB1-2885-000	2 - 2	GUIDE, DOCUMENT, RIGHT	HH2-2522-000	4 - 3	WIRE, GROUNDING		11 - 8		QB1-2195-000	25 - 5	PLATE, LEVER GUIDE



PART NUMBER	FIGURE & KEY NO.	DESCRIPTION	PART NUMBER	FIGURE & KEY NO.	DESCRIPTION
QB1-2197-000	24 - 8	ROLLER, SLIP		5 - 9	
QB1-2198-000	24 - 9	RING, RUBBER, PICK-UP		16 - 1	
QB1-2212-000	25 - 4	GEAR, PICK-UP ROLLER	XD2-1100-402	14 - 7	RETAINING RING (E-TYPE)
QB1-2213-000	1 - 7	LID, CONTAINER		15 - 7	
QB1-2217-000	24 - 1	SUPPORT, PAPER			
QB1-2240-000	22 - 6	GUIDE, PRESSURE PLATE			
QB1-2250-020	17 - 12	HOLDER, BELT			
QB1-2921-000	24 - 2	GUIDE, PAPER			
QB1-2922-000	26 - 3	FLAPPER, MEDIA SUPPORT			
QB1-2924-000	24 - 10	RING, RUBBER			
QB1-2929-000	25 - 1	SEPARATER, PAPER			
QB1-2931-000	26 - 2	SPRING, COIL			
QB1-3044-000	23 - 3	SPUR SHAFT			
QB1-3143-000	7 - 8	SHEET, SPACER			
QG5-0351-000	26 - 1	PAPER LIFTING PLATE ASS'Y			
QG5-0368-000	23 - 1	CLEANER ROLLER UNIT			
QG5-0960-000	24 - 3	PICK-UP ROLLER UNIT			
QG5-1090-050	21 - 8	PURGE UNIT			
QH4-4222-000	19 - 3	MOTOR, PAPER FEED			
QY9-0016-000	28 - T1	GAUGE, GAP (1.2MM)			
TKC-0953-000	28 - T2	GREASE, FLOIL G311S (20GS)			
WK1-5047-000	27 - 2	LITHIUM BATTERY, CR2450HC22NC			
WS1-0172-000	27 - 3	PLUG, SHORT			
WT2-0317-000	16 - 5	CLIP, CABLE			
WT3-5021-000	1 - 1	POWER SUPPLY CORD, 120V			
XA9-0476-000	2 - 8	SCREW, TP M3X8			
	10 - 2				
	11 - 2				
XA9-0613-000	18 - 1	NUT, SUS			
	20 - 5				
XA9-0693-000	21 - 1	SCREW, BH(RED) M3X4			
XB1-2300-407	13 - 14	SCREW, BH3X4 (S)			
	14 - 13				
	15 - 13				
	19 - 2				
XB1-2300-607	4 - 2	SCREW, BH3X6(S)			
	5 - 2				
	8 - 7				
	9 - 7				
XB2-7300-607	3 - 3	SCREW, M3X6			
XB4-7300-607	14 - 15	SCREW, TAP TIGHT, BINDING HEAD			
XB4-7300-609	21 - 5	SCREW, TAP, BINDING HEAD, M3X6			
	25 - 10				
XB4-7300-607	6 - 2	SCREW, TAP TIGHT, BINDING HEAD			
	8 - 6				
	9 - 6				
	10 - 3				
	11 - 3				
	13 - 6				
	14 - 11				
	15 - 11				
XB5-6300-605	17 - 9	SCREW, TP, PH3X6			
XB6-7300-607	4 - 9	SCREW, TP, M3X6			





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